



■ Thermal Energy ■ Flow Metering ■

Manual

Electronic Heat Cost Allocator

555

556 Radio




Issue:
Document:
Manufacturer:

Rev. 01-08-2012
Manual EHCA 555-556 rev. 01-08-2012
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Revision

Issue	Date	Author	Description
131108	17.11.08	MS	Revision introduced Chap. 3.5 - 3.7 (Mounting heights) revised Chap. 6.2 (Kc-values 1 sensor version) revised
140109	14.01.09	MS	Chap. 3.5, 3.7, Mounting, Mounting accessories re-vised, Chap 3.7.5.1 Mounting with glue added
110209	11.02.09	MS	Chap 7 Homologation added, corrected
290509	290509	MS	Vendor heat transfer compound added p. 30, 36, 37
010709	010709	SV	Chap 2.2.5 (the discharging time) and chap.5.2.4 (re-quest REQ_UD2) corrected
14-01-2010	14.1.2010	SV	Chap. 2.6.2, Chap. 3.5, Chap. 3.8, Chap. 4, Chap. 5.2.5, Chap. 7 revised
06-08-2010	06.08.2010	MS	Chap 2.6.2, Remark on remote sensor version Chap. 3.7.5 Name of vendor glue Pactan modified
29-06-2011	29.06.2011	SV	Chap. 3.7.4 Changed reference tensioning bolt
01-08-2012	01.08.2012	RT	General revision, chapter 3.7.8; 3.7.9, 3.8 added

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1. General

1.1 Introduction

This manual serves as reference book for the users and the service personnel of the Sontex heat cost allocators. It describes the handling of the heat cost allocator 555 and the radio heat cost allocator 556. Since the measuring functions are the same for both heat cost allocators the descriptions in this manual apply for both versions. In case of deviations, a special note is made to this end.

Primarily, the installation of the heat cost allocator to the most common radiator types is described. Apart from the information on the installation of the heat cost allocator, basic information (rating of heat cost allocators) is given and special features of our devices (design, function, installation) are described in this manual as well.

1.2 Application

The heat cost allocator is an accessory measuring device to record the heat output of radiators in units.

Units are apartments, office-, and business-, commercial or industrial premises where the heat is supplied by a conjoint central heating system or via a conjoint district heating station.

The entity of the units forms a billing unit.

If one billing unit consists of units with typical differences (e.g. technical differences such as different heating systems or different consumptions of e.g. industrial premises and apartments), a subdivision of the billing unit in unit groups may be necessary.

Each radiator is equipped with a heat cost allocator which records and assesses the heat output of the radiator and displays the consumption value. The consumption value is the basis for allocating the heating costs to each unit which is necessary for the annual billing of the heating costs.

2. Specification

2.1 General Description

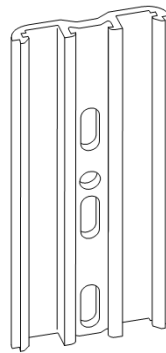
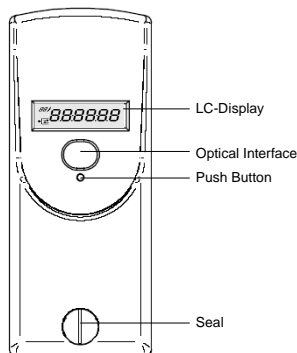
2.1.1 Type

The electronic heat cost allocators Sontex 555 / 556 operate either according to the single sensor principle with start sensor or the double sensor principle. The device has been developed and approved in accordance with the European Standard *EN 834:1994* and *in consideration of prEN 834 Nov. 2006*.

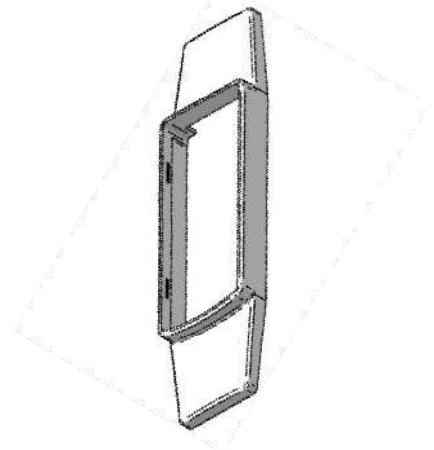
2.1.2 Design

The heat cost allocator consists of a microprocessor, a lithium battery, two temperature sensors, a heat conducting aluminium back plate, a multi-functional display and a plastic housing.

The measuring circuit consists of the temperature sensors, the analogue-digital conversion, the reference resistance for standardising the measuring transformation and the microprocessor for accessing the radiator heat output. During each measuring the circuit tolerances are eliminated with a reference resistance and the heat cost allocator carries out an automatic self-test.



Standard aluminium back plate for nearly all existing bolts with common dimensions and mounting possibilities – thus easy installation



Snap-on blind to cover colour shadows for increased aesthetics

2.1.3 Characteristics

- Measuring by two temperature sensors, radiator and ambient temperature sensor (NTC-resistor)
- Optional measuring principle: 1 sensor mode with start sensor or two sensor mode
- Unit scale or product scale
- Recording of cumulated heat consumption on the annual set day
- Recording of 36 monthly values or 18 monthly and half monthly values
- Optical interface for the readout of the data and programming
- Readout via radio optional with a mobile radio modem **or** directly by the billing office over the radio central installed outside the unit
- User-friendly operation by push button
- 6-digit and high-contrast LCD display
- Check code for postcard mail-in method
- Remote sensor version with 1.5 m cable

- Standard aluminium back plate for nearly all existing bolts with common dimensions and installation possibilities – thus easy installation (no cutting and welding of bolts necessary)
- Snap-on blind to cover colour shadows for increased aesthetics
- Safe operation and fraud detection
- Lithium battery with a capacity of up to 10+1 years
- Meets EN 834, November 1994; prEN 834 Nov. 2006 has also been taken into account

2.1.4 Display

The heat cost allocator has a LCD-display with 6 large main digits on the right and 2 smaller digits on the left as well as two special symbols and one communication indicator. The main digits are separated by four decimal points. Below, please find the display segments:



Display with all active segments

Normally, the heat cost allocators 555 / 556 are supplied with switched-off LCD-display. On request, the heat cost allocators can also be supplied with permanent LCD- display.

2.1.5 Electronics

The device has an electrical circuitry with an 8-Bit-CMOS-micro controller of the latest generation H8-300L with extremely low current consumption operating at a voltage as from 1.8 V. The temperature measuring circuit with automatic self-calibration measures the discharging time of a capacitor. The accuracy of the measuring circuit is independent of the supply voltage.

2.1.6 Versions

- Heat cost allocator Sontex 555 with optical interface, standard device
- Heat cost allocator Sontex 555 X with optical interface, standard device to substitute Kundo 201 / 202 devices
- Heat cost allocator Sontex 555 with optical interface, remote sensor device with 1.5 m cable
- Radio heat cost allocator Sontex 556 with optical interface, standard device
- Radio heat cost allocator Sontex 556 X with optical interface, standard device to substitute Kundo 202 devices
- Radio heat cost allocator Sontex 556 with optical interface, remote sensor device with 1.5 m cable.

2.1.7 Optical Interface

With a standardised optical probe the consumption and configuration values can be transferred directly to a computer. With the radio heat cost allocator 556 all consumption values can thus be readout over the optical interface and over radio. The data are transmitted in M-bus-format acc. to EN1434. Authorised personnel can alter the configuration of the device over the optical interface with an optical probe.

2.1.8 Radio Transmission

The radio heat cost allocator 556 features a transceiver circuit in the 433 MHz band with integrated antenna. With the Sontex radio system, proven since more than 10 years; it is possible to readout the consumption values via a mobile radio modem or via a radio central installed directly in the office. The Sontex radio system is a bidirectional system, i.e. the radio heat cost allocator is only

called from a mobile PDA or a radio central upon request to send its data. It is a great advantage that this system allows the alteration of the parameters over radio.

2.2 Operating mode

2.2.1 Cycle Time

The heat cost allocators 555 / 556 operate in a cycle of 4 minutes. Most of the time, the device is in sleeping mode. Every 4 minutes the device is set into operation and operates according to the adjoining diagram.

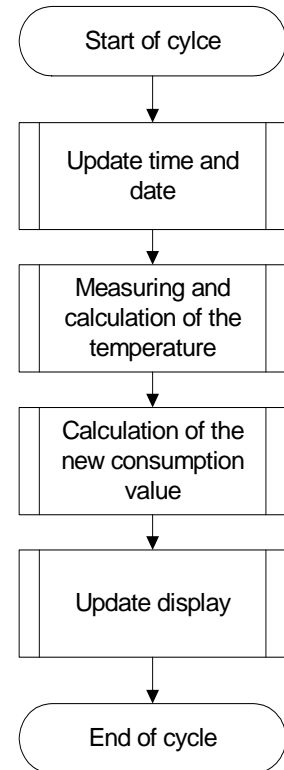
The clock-pulse generator is a counter which is completely independent from the rest of the programme. This counter is designed in a way so that it is impossible to stall the cycle or to skip one or more cycles.

Each cycle follows the adjoining diagram. The measuring and calculating processes are explained in detail later.

The tasks carried out during one cycle are taking approx. 200 ms. This means that the device is in sleeping mode more than 99.8 % of the time. It can be set into operation between two cycles over the optical probe or by pushing the button. In this case it carries out the requested task and then returns to sleeping mode.

In case an optical probe is connected or the button is pushed during the course of the cycle, the respective value is readout at the end of the cycle.

The button can be pushed for an indefinite period of time and the optical probe can be left in its position since the normal function of the device is not impaired by an influence from outside.



2.2.2 Single Sensor Version with Start Sensor

The start sensor of the single sensor version serves as an ambient temperature sensor which mainly functions during the heating up period.

The start temperature is the threshold temperature of the radiator at which the device always starts to carry out energy ratings. For these ratings, the measured radiator temperature and an assumed ambient temperature of 20° C are used as calculation basis.

2.2.3 Double Sensor Version

For the double sensor version basically the same specifications apply as for the single sensor version with start sensor. However, for calculating the room temperature the real temperature, measured by the ambient temperature sensor (corrected via the corresponding radiator-dependent „K_{air}-value“), is used as the basis.

2.2.3.1 Heat Accumulation Mode

In order to avoid faulty measuring due to heat accumulation (e.g. in case the radiator is hidden by panels), the device switches from a defined ambient temperature (e.g. 28°C) to the one sensor mode and calculates with an ambient temperature of 20° C.

2.2.4 Comparison of the Measuring Principles

Single sensor device with start sensor measuring principle

For heating systems with $t_{m_{min}} \geq 55 \text{ }^{\circ}\text{C}$

The heat cost allocator calculates with a set reference temperature of $20 \text{ }^{\circ}\text{C}$

Application:

Single sensor devices with start sensor are used in areas where normal ambient temperatures are given. For low temperature heating systems the double sensor device is recommended.

For radiators which are covered or blocked by fixtures, normally the single sensor devices are used because the double sensor device is not in a position to capture the current ambient temperature due to the heat accumulation.

Double sensor measuring principle

For heating systems with $t_{m_{min}} \geq 35 \text{ }^{\circ}\text{C}$

The heat cost allocator calculates with a variable reference temperature T_{air} temperature

Application:

Double sensor devices are used in areas where precise measuring of the ambient temperature is necessary and/or in low temperature heating systems.

Radiators which are covered or blocked by fixtures are detected automatically by the double sensor system which then switches over internally to the single sensor mode.

Within one billing unit, only one measuring principle (either single sensor measuring principle with start sensor or double sensor measuring principle) can be used. Mixed fitments or the use of different types of devices in the same billing unit is therefore also not allowed.

The processes for determining the K-value for the single sensor device with start sensor and the double sensor device are identical. It is only the measuring principle that is different.

2.2.5 Temperature Measurement and Calculation

The temperature is measured with an NTC – resistor. For the resistance measurement the discharging time of the capacitor is measured. The measurement is carried out as follows:

2.2.5.1 Measuring of a Resistor, Principle

1. Charging of the capacitor
2. Discharging of the capacitor through the resistance which is to be measured. At the same time a 16-bit-timer starts with the discharge to measure the discharging time.
3. As soon as the voltage on the capacitor terminals reaches a certain value, an interrupt is induced and the timer stops. At the same time the discharging of the capacitor is stopped as well.

After the three mentioned stages, the timer provides a 16-bit-value which corresponds to the discharging time of the capacitor through the resistance which is to be measured. In case the resistance is known (reference resistance), the constant ratio between discharging time and resistance can be assessed.

2.2.5.2 Calculation of the Value of an Unknown Resistance (e.g. sensor resistance)

The capacitor C is loaded at constant current. The interrupt at the end of the discharge is triggered by the same threshold voltage (a fraction of the discharge voltage). If these two conditions are met, the discharge time is directly proportional to the resistance. With a reference resistance R_{ref} whose exact value is known, it is now possible to calculate the unknown resistance value R_x with the following equation:

$$\frac{t_{ref}}{R_{ref}} = \frac{t_x}{R_x} \Rightarrow R_x = \frac{t_x}{t_{ref}} \cdot R_{ref}$$

From this equation the self-calibration of the converter can be derived, which is given by measuring the discharging time through the reference resistance.

2.2.5.3 Measuring of the Radiator and Ambient Temperature

The following measurements are carried out during one cycle:

1. Measuring of the reference resistance R_{ref}
2. Measuring of the ambient temperature sensor NTC_A
3. Measuring of the radiator temperature sensor NTC_R

The measuring values are calculated with the following formula:

$$NTC_A = \frac{t_{NTC_A}}{t_{ref}} \cdot R_{ref} \quad NTC_R = \frac{t_{NTC_R}}{t_{ref}} \cdot R_{ref}$$

The reference resistance value is defined ex works with a tolerance of 0.5% with 50 ppm. The reference resistance features an excellent temperature and long-term stability.

The capacitor value and the threshold voltage have to remain stable over the whole cycle. However, they can vary at the medium- or long term without causing any failures because the self-calibration of the converter is repeated in every cycle while measuring the reference resistance.

2.2.6 Calculation of the Displayed Consumption Value

The value displayed on the heat cost allocator is calculated as follows:

Single sensor device

$$Q = K \int \left(\frac{T_H - 20}{60} \right)^{1.33} dt$$

Double sensor device

$$Q = K \int \left(\frac{T_H - T_A}{60} \right)^{1.33} dt$$

Explanation:

- T_H Temperature of the radiator surface in [°C]
- T_A Ambient temperature in [°C]
- Q Displayed consumption value, **without unit**
- K Correction factor

Unit scale: $K = 1$, set, transmitted via readout telegram 0.
 Product scale: Acc. to entry $K = K_C * K_Q$

! see also in chapter 6.1.2 Rating of radiators !

2.2.7 Start of Counting

The updating (increment) of the consumption value is carried out under the following conditions:

During winter period (heating period):

$$(T_R \geq 25 \text{ °C})$$

OR

$$(T_R \geq 20 \text{ °C}) \text{ UND } (T_R - T_A \geq \Delta T_{\text{MIN}})$$

During summer period (off heating period):

$$(T_R \geq 35 \text{ °C})$$

OR

$$(T_R \geq 20 \text{ °C}) \text{ UND } (T_R - T_A \geq \Delta T_{\text{MIN}})$$

Explanation:

- T_R Radiator temperature
- T_A Ambient temperature
- ΔT_{MIN} Minimum temperature difference between radiator and room
 3K for standard device (winter heating period standard setting)
 4K for remote sensor device (summer heating period standard setting)

2.3 Display and Additional Functions

2.3.1 The Menu Sequences of the Digital Display

The menu sequences

Ex factory all menu sequences are activated. With the software Prog555-556 the order of the menu sequences 1 - 7 can be changed in any order. However the order within the individual menu sequences 1 – 7 cannot be changed. It is also possible to hide individual menu sequences so that they are not visible to the end-user.

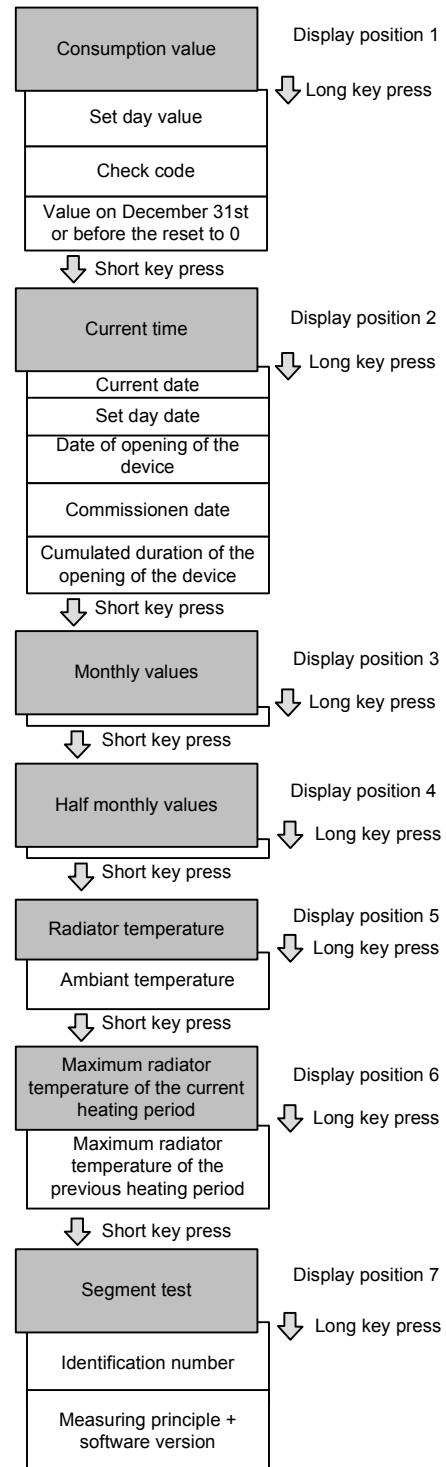
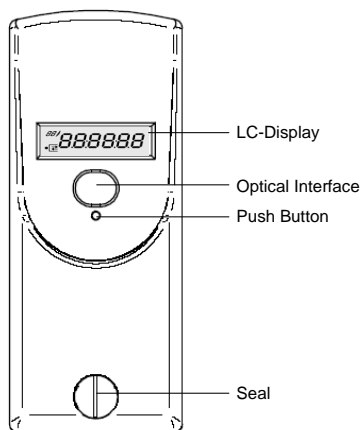
When reading out over the optical interface or via radio the complete set of data is always readout and transferred.

Operation of the Push Button

When pushing the button briefly the digital display always goes to the next menu sequence.

When pushing the button in one menu sequence for 2 seconds the individual values within the selected menu sequence can be accessed. When the last value within one menu sequence has been displayed, the next menu sequence can be reached by pushing the button again.

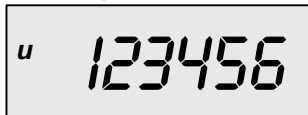
If the button is not pushed for 2 minutes, the digital display returns to the cumulated consumption value.



2.3.2 The Digital Displays

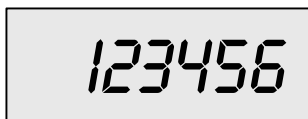
During normal operation the display is deactivated and can be activated by pushing the button. On request, the heat cost allocator is also available with permanent display from 06:00 – 20:00 h. The consumption value is displayed. By pushing the button and depending on the configuration of the heat cost allocator more than 50 different values can be displayed. If the button is not pushed, the display will be active for 2 minutes only. Exception: permanent display mode.

Consumption Value Unit Scale



On the display of the heat cost allocator with unit scale an index **u** for unit is shown on the left side. If the index **u** is not displayed, the heat cost allocator is equipped with the product scale.

Consumption Value Product Scale



When commissioning the device this value is 000000. When reaching the value 999999, the counting restarts automatically at 000000.

Set Day Value unit scale

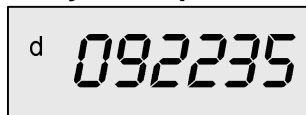


With the index **ud** the consumption value in unit scale recorded at midnight of the set day is displayed.



If a new device has not yet reached the programmed set day, 000000 is displayed.

Set day Value product scale

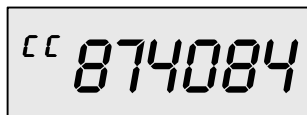


With the index **d** the consumption value in product scale recorded at midnight of the set day is displayed



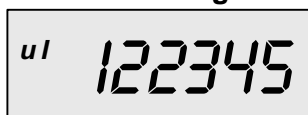
If a new device has not yet reached the programmed set day, 000000 is displayed.

Check Code



With the index **cc** the check code for the plausibility check of the manual readout is displayed.

Consumption Value of the Previous Heating Period



With the index **ul** the consumption value is displayed which was recorded on December 31st or before the reset to zero.



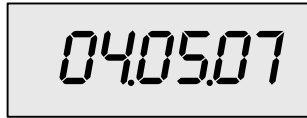
000000 is displayed on a new device as long as a reset has not been carried out.

Time



The current time (**always winter time**)

Date



The current date of the heat cost allocator

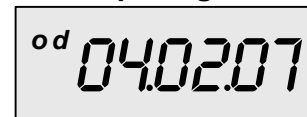
Set Day



It is possible to program an annual set day on which the cumulated consumption value as well as the maximal radiator temperature are recorded.

With the index **Sd** the programmed annual set day is displayed.

Date of Opening of the Device



Each heat cost allocator is equipped with a manipulation protection which detects an unauthorised opening of the device after installation to the radiator. The date of the opening of the device is recorded and displayed with the index **od**.

Commissioning Date



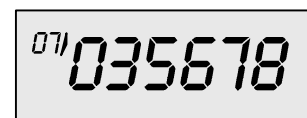
With the index **cd** the commissioning date is displayed, i.e. the date on which the device has been activated by pushing the button or the date of commissioning programmed ex factory.

Cumulated Duration of the Opening of the Device



The cumulated duration in minutes during which the device was opened is detected. This display turns up only after commissioning in case the heat cost allocator was opened or removed.

Identification Number



With the index **7)** an 8 digit identification number is displayed. Ex factory the serial number is identical with the identification number. The first two digits of the identification number are the two small digits on the left upper side of the digital display.

Monthly Values

01 040507

18 050678

The cumulated consumption values are recorded automatically at midnight on the last day of each month.

Number of monthly values: 18 or 36

The small digits on the upper left side show the number of previous monthly values. Digit 01 stands for the recent full month and digit 18 or 36 stands for the least recent month. All monthly values are set to 000000 when the device is commissioned.

Note 556 radio:

The radio heat cost allocator 556 only transmits the first 16 monthly values via radio telegram.

Half Monthly Values

41 039050

58 049857

The cumulated consumption values are recorded automatically at midnight on the 16th of each month.

The small digits on the upper left side indicate the number of half monthly values. Digit 41 stands for the recent half monthly value and digit 58 for the least recent half monthly value. All half monthly values are set to 000000 when the device is commissioned.

If the heat cost allocator 555 is programmed with 36 monthly values the menu sequences for the half monthly values are omitted.

Note 556 radio:

The heat cost allocator 556 does not transmit the half monthly values via radio telegram

Radiator Temperature

tH 30.3

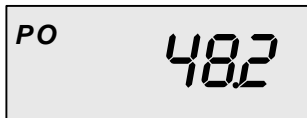
With the index **tH** the current radiator temperature is displayed.

Ambient Temperature

tA 20.3

With the index **tA** the current ambient temperature is displayed.

Maximum Radiator Temperature of the Current Heating Period



With the index **P0** the maximum radiator temperature since the last reset or of the current heating period is displayed.

Maximum Radiator Temperature of the Previous Heating Period



With the index **P1** the maximum radiator temperature before the last reset or of the previous heating period is displayed.

Measuring Principle and Software Version



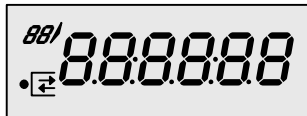
With the index **F1** or **F2** the measuring principle is displayed.

F1 = single sensor device with start sensor

F2 = double sensor device

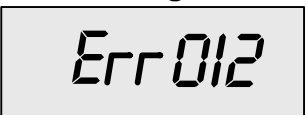
On the right side the software version x.xx of the heat cost allocator is displayed.

Segment Test



Segment test of the display

Error Message



If an error is detected, **err** is displayed in the first display sequence with the corresponding error message.

2.3.3 Rolling Digital Display

The EHCA 555 and 556 also feature the possibility of a rolling display between 06:00 – 20:00 h. With the software prog555-556 or with Sontex916/ Tools916 it is possible to individualise the rolling display. Up to 7 parameters can be chosen optionally from the list below. These parameters can be combined in any order and are then shown on the rolling display.

- Consumption value
- Time
- Date
- Set day
- Set day value
- Last monthly value
- Last half monthly value
- Radiator temperature
- Ambient temperature
- Maximum radiator temperature of the current heating period or since the last reset
- Segment test

The duration of the display of the values can be chosen individually as follows:

- Short duration: 1 s (set, cannot be changed)
- Long duration: 2 - 7 s (only one value can be chosen)

Example:

Order and duration of display

- *Pos. 0: Error (parameter ex factory, cannot be changed) [5 s]*
(only displayed in case of an error message)
- Pos 1: Time [1 s]
- Pos 2: Segment test [1 s]
- Pos 3: Consumption value [4 s]
- Pos 4: Set day [1 s]
- Pos 5: Set day value [4 s]
- Pos 6: Last monthly value [1 s]
- *Pos 7: Blank (therefore no display. It is not necessary to occupy all positions)*

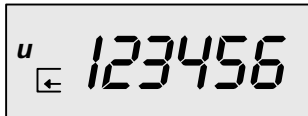
The rolling display can also be deactivated by the Prog555-556, i.e. the device operates as in standard menu mode except that only these values and the values of the corresponding sub-menus that have been defined in the rolling menu can be displayed by pushing the button. After 2 minutes during which the button has not been pushed, the display goes out.

2.3.4 Energy-Saving Night Mode between 20.00 and 6.00 h

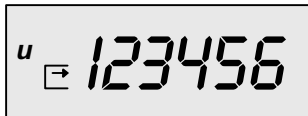
If the LCD-display is activated, the heat cost allocator switches automatically to the energy-saving night mode between 20.00 and 06.00 h (winter time). During this period the LCD-display is deactivated and switched off generally.

2.3.5 Communication Indicator

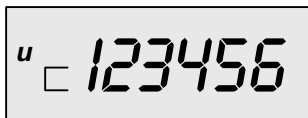
The communication indicator displays if the heat cost allocator is currently making a calculation and/or if it communicates internally or externally over the optical or wireless interface.



If the arrow of the communication indicator points inwardly internal communication takes place over the optical or wireless interface.



If the arrow of the communication indicator points outwards external communication takes place over the optical or wireless interface.



If the frame of the communication indicator appears the heat cost allocator is carrying out a measuring or a calculation.

2.3.6 Real Time Clock and Calendar

The device has a 24 h real time clock and a calendar. However, the change from summer to winter time is not taken into account. The calendar is programmed until December 31 2099, including all leap years. The real time clock as well as the date of the heat cost allocator can be readout over the optical interface or via radio and if necessary be updated.

If the current date and time have to be updated over the optical interface or via radio, it is necessary to check the date of the computer first. Date and time of the device aim at those of the computer. If the reading/programming device (computer/PDA/ Smart Phone) has a wrong time, this time will be programmed into the heat cost allocator and suddenly no longer be reached at the usual time, because the time of the heat cost allocator possibly is shifted by several hours.

2.3.7 Readout

The current and monthly values recorded by the heat cost allocator 555 and 556 as well as several other parameters can be readout over the optical interface or also over radio with the heat cost allocator 556 (see description chapter 5).

The following parameters are transmitted:

- Identification number (information in header)
- Error
- Software version
- Date and time
- Consumption value
- K_c -value x K_Q -value
- Current radiator temperature
- Current ambient temperature
- Date of the opening of the housing
- Cumulated duration of the opening of the housing in minutes
- Date of commissioning
- Set day
- Set day value
- Value of previous heating period
- Maximum radiator temperature of current heating period
- Maximum radiator temperature of previous heating period
- Monthly values
- Half monthly values
- Serial number

2.3.8 Check Code

A special additional feature of the electronic heat cost allocator 555 is the check code function for the postcard mail-in method.

With especially developed algorithms a 6 digit check code is generated out of several device data. With this check code the values stated on the postcards mailed-in by tenants can be cross checked.

For this check

- the date
- the current consumption value
- the set day value and
- the check code

are required.

For the verification of the check code Sontex places all necessary tools (programmes, formulas) at the disposal of the authorised personnel.

2.3.9 Change of Battery

The battery of the heat cost allocator is soldered. The lithium battery is not rechargeable. A change of battery is not planned. Therefore the heat cost allocators have to be replaced after 10 years.

Disposal

It is mandatory to dispose of the heat cost allocator environmentally friendly or to return it after use to the manufacturer for appropriate disposal to ensure that the components are recycled in accordance with the battery and electronic scrap regulations. Should you do the disposal yourself please get information from your local authority on the recycling possibilities



2.3.10 Protection against Outside Influences

2.3.10.1 Seal

The heat cost allocator is closed with a seal which cannot be removed without damaging it. Thus it is impossible to open the device unnoticed.

After installation, the electronic part of the device is no longer accessible. The digital display, the push button and the optical interface are covered by a sight glass. It is impossible to access the inside of the device through these openings without damaging the sight glass.

2.3.10.2 Electronic Detector in Case of an Opening of the Device

The electronic detector detects unauthorised opening, removing and closing of the heat cost allocator. As soon as the housing of the heat cost allocator is opened and/or removed, the electronic detector triggers an error message. The duration of each opening is counted, cumulated and only the last date of opening recorded.

2.4 Special Functions

2.4.1 Suppression of Summer Counting

The period during which summer counting is suppressed can be programmed by the software. If the heat cost allocator is in the period of summer counting suppression, consumption measuring is deactivated. If an automatic readout is carried out during this period the temperatures can be read anyway since the temperature measuring is still active.

If the special function „suppression of summer counting“ is activated, the homologation acc. to EN 834 is void. This special function is not included in the applicable standard.

2.4.2 Programmable Start Temperature of Summer and Winter period

The threshold values for the start temperature can be programmed separately for the summer and winter period within a temperature range of 25 - 40 °C in steps of 0.01°C. The respective change-over days (e.g. summer period as from May 15th and winter period as from October 15th) are also freely programmable. By separating the start temperature for the summer and winter period, it is possible to avoid a faulty energy rating due to sun exposure. If the value is below the start temperature, an energy calculation is carried out in accordance with the conditions mentioned in chapter 2.2.7.

2.4.3 Annual Reset of the Values

The function of the annual reset of the cumulated consumption value can be programmed by the software over the optical interface. One of the following dates can be chosen for the reset:

- December 31st
- Set day
- Start summer period
- Start winter period

Please note that only the cumulated consumption value is reset. All other values are not reset.

2.4.4 Unit Scale and Product Scale

For the heat cost allocators Sontex 555 and 556, distinction is made between the unit scale and the product scale.

If heat cost allocators are used with the same scale on all radiators, this scale is called unit scale. The display values are the same on the different radiators if the heat cost allocators are exposed to the same temperature for the same period of time.

The evaluation of the display values is carried out arithmetically with the rating factors of the calculation software to receive the final consumption values.

2.4.4.1 Advantages of the Unit Scale

- Easy and quick installation of the heat cost allocator, no programming necessary
- Possible errors by doing the scaling on site are avoided due to allocation by experts.

With the product scale, the radiator rating data are programmed in the heat cost allocator on site. The overall rating factor K_{Gesamt} is calculated directly in the heat cost allocator and thus the consumption value is displayed immediately.

2.4.4.2 Advantages of the Product Scale

- The actual consumption of each consuming point within one billing unit can be compared easily and quickly on site.

2.5 Parameterisation

With the software Prog555-556 the following parameterisations can be carried out over the optical interface:

Parameterisation ex factory

Date and time	UTC+1 (winter time)
Set day	01.01.
Date of commissioning	deactivated
Start of summer period	May15
End of summer period	October 15
Start temperature summer period	35°C (Radiator temperature)
Start temperature winter period	25°C (Radiator temperature)
Activation of heat accumulation mode summer period (2.2.3.1)	35°C (Maximum ambient temperature)
Activation of heat accumulation mode winter period (2.2.3.1)	28°C (Maximum ambient temperature)
Double sensor measuring principle	activated
Single sensor measuring principle with start sensor	deactivated
Reset to zero of consumption value	deactivated
Suppression of summer counting	deactivated
Unit scale	activated §
Product scale	deactivated
Rating factor K_C	1.0 §
Rating factor K_Q	1.0 §
36 monthly values	deactivated
18 monthly and 18 half monthly values	activated
Check code	activated
Identification number	identical with serial number
Digital display	deactivated
Menu sequences	all
Rolling display	deactivated
Sleeping mode	activated
Cold counting	deactivated

§ Unit scale $\rightarrow K_C = K_Q = 1.0$ displayed in the telegramme as $K_C * K_Q = 0.0$

With the software Prog555-556 it is also possible to reset all recorded consumption values as well as all error messages. Furthermore, the device can also be reprogrammed from operation to sleeping mode.

2.6 Error

2.6.1 Description of the Function Control

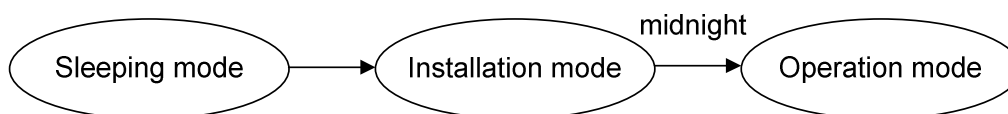
After a hardware reset and before each measuring the microcontroller carries out a self-test. In case an error is detected, the corresponding error-bit in the RAM is set and the respective error message is displayed on the digital display. After 4 minutes a reset is carried out (before the next measuring) and the recorded error-bit in the RAM is deleted automatically. If after the reset the error is detected again, the corresponding error-bit in the RAM is also set and the respective error message is displayed on the digital display.

2.6.2 List of Errors

Err.001	Manipulation (fraud) ! Disabled with remote sensor version !
Err.002	Measuring error
Err.008	Only 556: error EEPROM, error of radio communication
Err.016	Error of digital display – the data to be processed cannot be displayed
Err.032	Button pushed constantly
Err.064	Measured temperature not within temperature range

2.7 Radio Standby – Radio-HCA 556

In order to achieve a user-friendly and power-saving radio standby, the radio heat cost allocator features the following different operating modes:



Transition from sleeping mode to installation mode is achieved by pushing the button once or by reaching the programmed commissioning date

2.7.1 Sleeping Mode

Ex factory the radio heat cost allocator 556 is in sleeping mode, but the internal clock and the date are running.

Current consumption is reduced to a minimum since no measuring and no calculations are carried out and furthermore communication options are not assisted.

Transition from sleeping to installation mode is achieved by pushing the button once or by reaching the programmed commissioning date.

2.7.2 Installation Mode

During the installation mode all functions of the radio heat cost allocator are carried out and radio transmission is possible for max. 24 hours. This guarantees an optimal availability of the radio heat cost allocator for test purposes during installation.

The radio heat cost allocator remains in installation mode until midnight and then switches over automatically to operation mode.

2.7.3 Operation Mode

2.7.3.1 Walk-By Radio Remote Readout

A walk-by remote readout of the data of the heat cost allocator 556 is possible **every day** from 6.00 to 17.58 (winter time).

No readout possible between 18.00 and 20.00 (winter time)!

2.7.3.2 Readout over Radio Central (installed directly in the building)

For the readout over a radio central installed in the building, the following applies (see table below):

The device with the corresponding final numeral of the serial number is ready for radio transmission during the time stated in the table below.

Time	Serial Number
20:00 – 20:58	XXXXXXXX0
21:00 – 21:58	XXXXXXXX1
22:00 – 22:58	XXXXXXXX2
23:00 – 23:58	XXXXXXXX3
00:00 – 00:58	XXXXXXXX4
01:00 – 01:58	XXXXXXXX5
02:00 – 02:58	XXXXXXXX6
03:00 – 03:58	XXXXXXXX7
04:00 – 04:58	XXXXXXXX8
05:00 – 05:58	XXXXXXXX9

After readout of the data from the radio heat cost allocator, the radio availability is deactivated again.

3. Installation

3.1 Introduction

To guarantee the proper functioning of the heat cost allocator 555 and 556, it is of great importance that it is installed by an expert. On one hand, a constant heat transfer between radiator and heat cost allocator has to be guaranteed. On the other hand, the installation of the heat cost allocators to a large variety of radiator types should be as easy as possible.

The installation can be carried out in two different ways. The standard device is installed directly to the radiator. For the wall-mounted version the remote sensor is installed to the radiator and the heat cost allocator is wall-mounted. For the installation of the heat cost allocators, special fastening-parts kits are available. To avoid faulty installation, we also recommend reading the Kc-data in the data base prior to the installation.

The heat cost allocator is an electronic device which – like all other similar devices – has to be handled with care. It is sensible to electric discharge and contacting certain areas of the PCB. Electric discharge can destroy the device or – even worse - damage it in a way that it fails after an indefinite period of time.

For this reason it is essential to avoid contact with the PCB.

3.2 DIN Standard Requirements for the Installation

- a. Heat cost allocators can be installed in heating systems where the mean design heating medium temperature is between the upper operating temperature limit t_{max} and the lower operating temperature limit t_{min} (t_{max} and t_{min} are stated in the technical data, see enclosure)
- b. The installation of the devices has to be durable and safe against manipulation.
- c. The devices have to be installed in a place where sufficient correlation between the displayed value and the heat output of the radiator is given over a maximum operating range.
- d. Within one billing unit (in case of pre-distribution of the energy consumption: within one users' group) only heat cost allocators of the same make and the same type with identical rating systems may be used. Each device type has to be identifiable as such.
- e. Combinations of radiators and heat cost allocators with a measured value of $c > 0.3$ in basic condition are not permitted. In exceptional cases c -values of up to 0.4 are permitted within one billing unit if the concerned heating surface does not exceed 25 % of the overall heated surface or if the mean design heating medium temperature is above 80°C. Heat cost allocators may only be installed to radiators where the c -value is known at the time of billing.

3.3 General Restrictions

Electronic heat cost allocators cannot be used with steam heating, floor heating, ceiling radiant heaters and flap-controlled radiators.

In case of combined valve- and flap-controlled radiators, the installation of an electronic heat cost allocator is only permitted if the flap control is dismantled or shut down in position „open“.

Convactor heaters where the performance can be altered by an electric blower as well as heat towel racks with an electric heating cartridge may only be equipped with an electronic heat cost allocator if the additional electric attachments are dismantled or shut down.

3.4 Operating Range

The Sontex heat cost allocators can be used in heating systems with the following mean heating medium temperatures:

For single sensor devices with start sensor

55°C...90° C for standard heat cost allocator

55°C...120°C for wall-mounted heat cost allocator (remote sensor)

For double sensor devices

35°C...90° C for standard heat cost allocators

55°C...120°C for wall-mounted heat cost allocators (remote sensor)

A heat cost allocator can be used in heating systems where the suitability of the system is in line with the operating conditions for which the heat cost allocator has been approved.

The diagram in the enclosure 1 should be used to check if the heating system is in line with the operating range.

Please refer to standard EN 834 (excerpt in enclosure 3) for the definition of the terms.

3.5 Installation to the Radiator

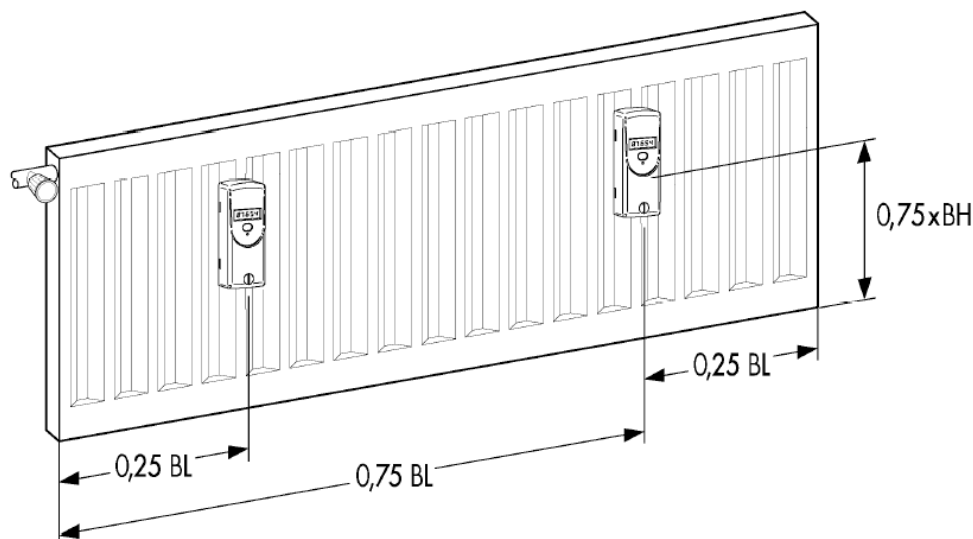
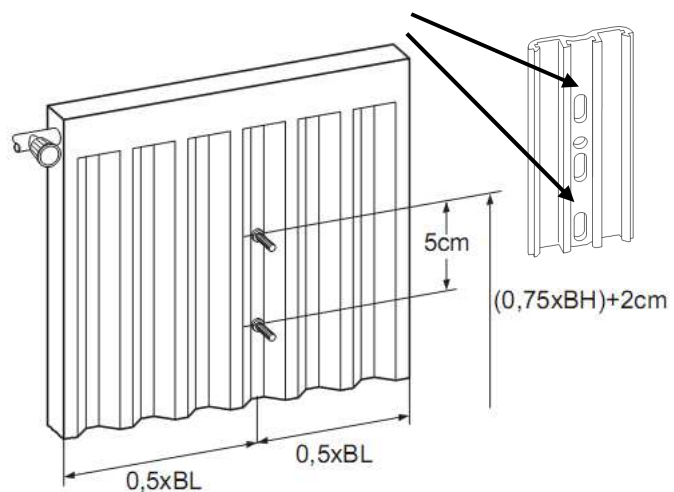
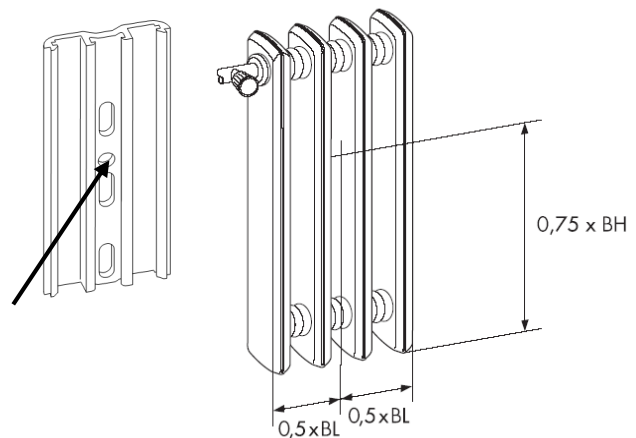
The Sontex heat cost allocator is always installed in the middle of the overall length ($0,5 \times BL$) of the radiator at a height of $\frac{3}{4}$ of the overall height ($0,75 \times BH$) measured from the bottom to the small round whole in the middle.

If the height of the radiator is less than (<) 470 mm, the heat cost allocator must be installed at 50% BH.

If the radiator has an even number of sections the heat cost allocator is installed between the middle sections. If the radiator has an uneven number of sections the device is installed next to the valve-sided middle section.

When welding the heat cost allocator the upper threaded bolt has to be welded from the bottom side in the middle of the overall length ($0,5 \times BL$) and at a height of $(0,75 \times BH) + 2 \text{ cm}$. The lower bolt is positioned vertically 5 cm below the upper bolt and welded. Before welding the lacquer has to be removed from the welding points. Attention has to be paid that the bolts are welded onto a water-bearing area or a flute. **Only use M3 bolts with a maximum length of 8 mm or there's a risk that the device will be damaged.** Mount the back plate through the 2 oval holes, adjusted to the top edge of the 2 ovals holes.

If the radiator is of a length of more than 3 m, two heat cost allocators have to be installed. This radiator is thus regarded as two series connected individual radiators which however are individually.

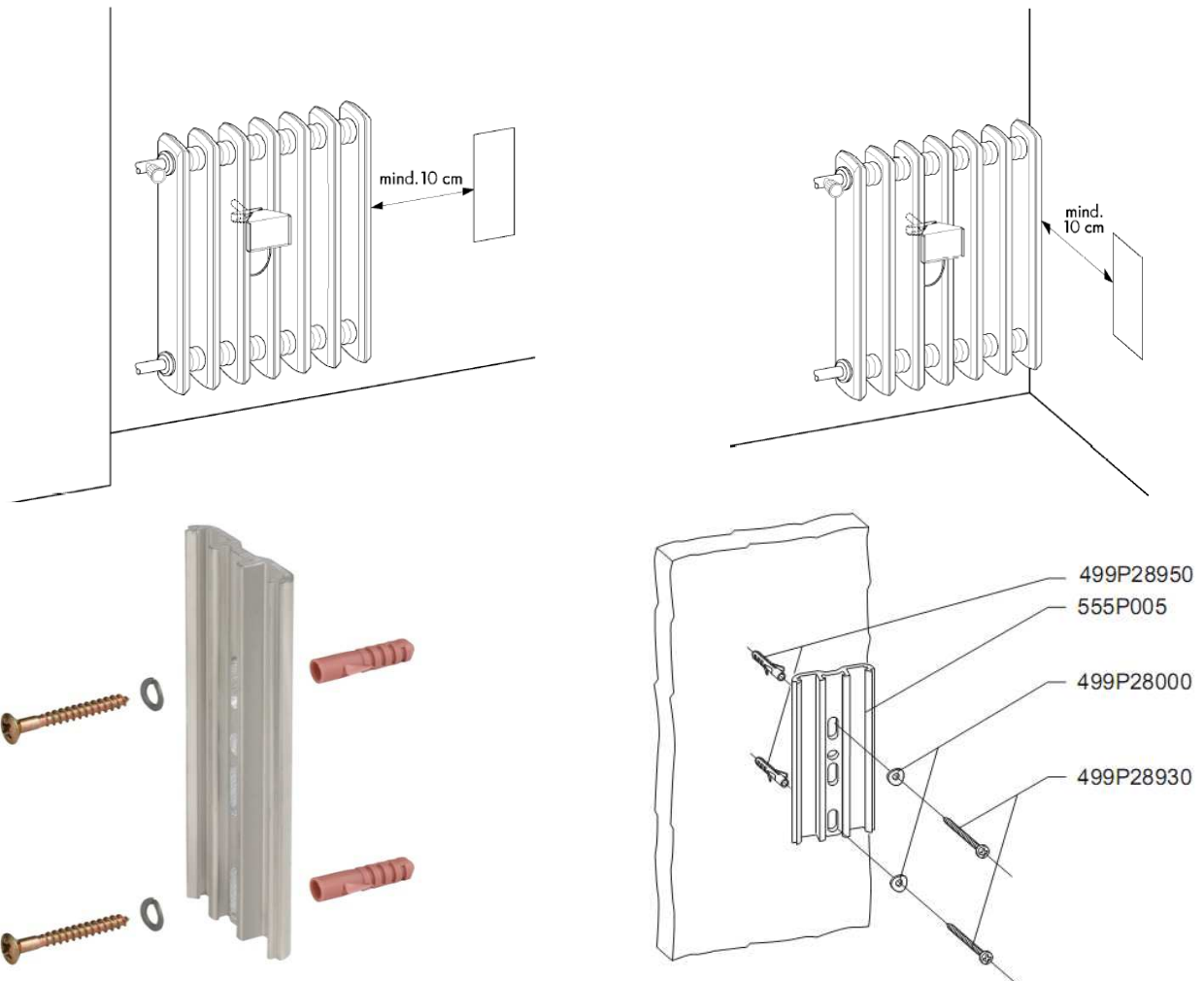


Example of 2 heat cost allocators
Mounting: $0,75 \times BH + 2 \text{ cm}$ to the upper bolt

3.6 Wall-Mounting

The heat cost allocator has to be wall-mounted if the overall height of the radiator is less than 250 mm or if, for aesthetical reasons, the heat cost allocator cannot be mounted directly onto the radiator.

In this case, the heat cost allocator is wall-mounted on the side opposite to the valve and at a minimum distance from the radiator of 10 cm.

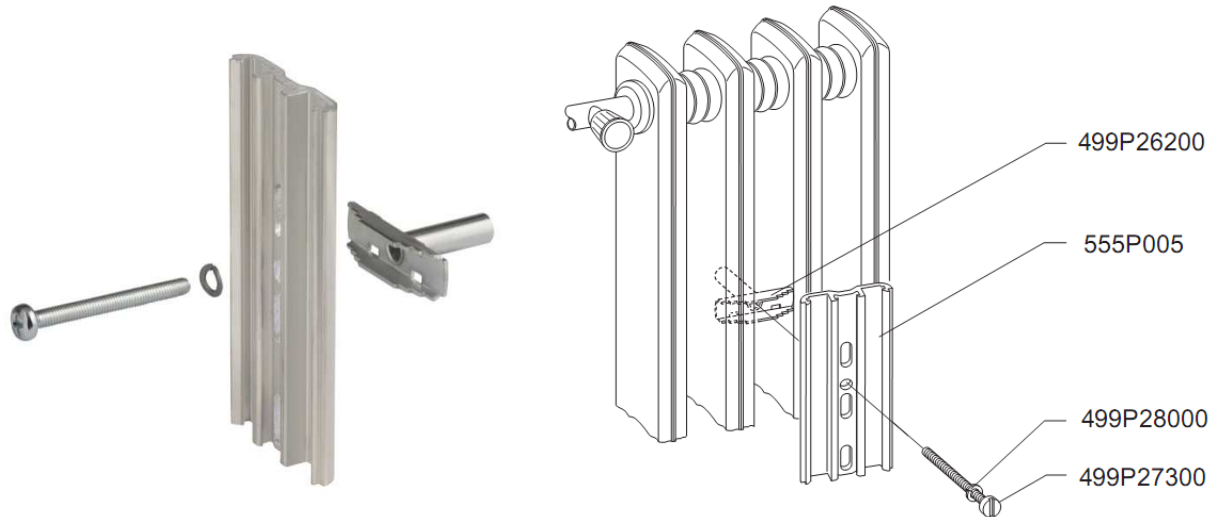


- After marking and drilling the holes, the aluminium profile is fastened with 2 metal screws and 2 spring washer.
- The parts necessary for the wall-mounting are included in the corresponding fastening-parts kits for the installation of the remote sensor.
- After installation of the device to the wall and the sensor to the radiator, the sensor cable is laid in a cable duct.
- Mount the back plate through the 2 oval holes adjusted to the top edge of the 2 oval holes.

Mounting Accessories	Part. No.
2 plastic dowels \varnothing 5 mm 3.25	499P28950
1 aluminium back plate (supplied with EHCA)	555P005
2 spring washers	499P28000
2 oval head wood screws 3 x 35	499P28930

3.7 Installation of Fastening-Parts Kits

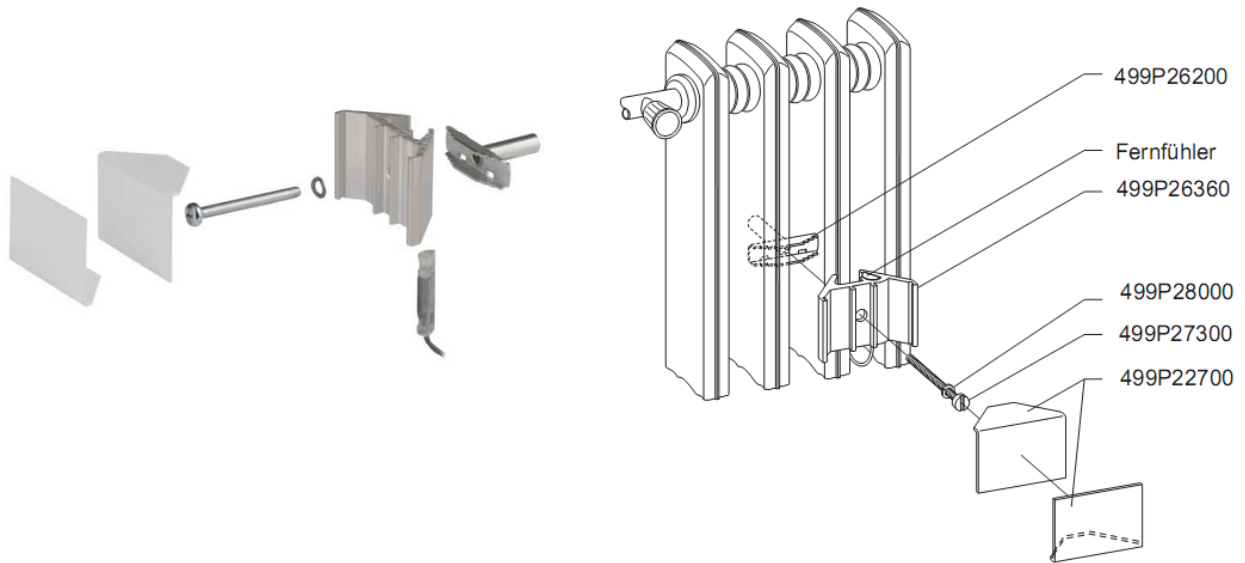
3.7.1 Installation to Sectional Radiator



- For radiators made from cast iron it is necessary to apply heat transfer compound (**Electrolube HTS**) onto the contact surfaces of the aluminium profile before installation. Mount the back plate through the little hole in the middle.

Mounting Accessories	Part. No.
1 tensioning bracket	499P26200
1 aluminium back plate (supplied with EHCA)	555P005
1 cylinder head screw M4 x 40	499P27300
1 spring washer B 4	499P28000

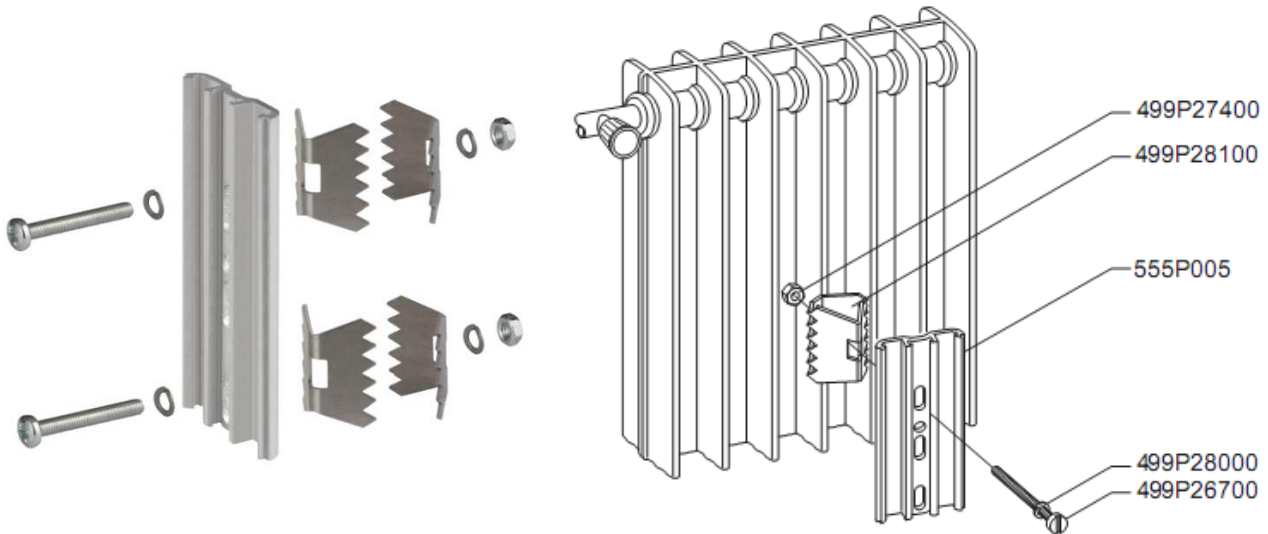
3.7.2 Wall-Mounting - Sectional Radiator



- The remote sensor has to be fixed in the receiver housing with adhesive to avoid loosening.
- The contact surfaces of the cover angles have to be coated with adhesive before bringing them together.

Mounting Accessories	Part. No.
1 tensioning bracket	499P26200
1 aluminium profile „receiver housing“	499P26360
1 spring washer B 4, DIN 128	499P28000
1 cylinder head screw M4 x 40 (with crosshead)	499P27300
2 cover angles, white	499P22700
2 plastic dowels Ø 5 mm 3.25 (wall)	499P28950
2 oval head wood screws 3 x 35 (wall)	499P28930

3.7.3 Installation to Folded Radiator



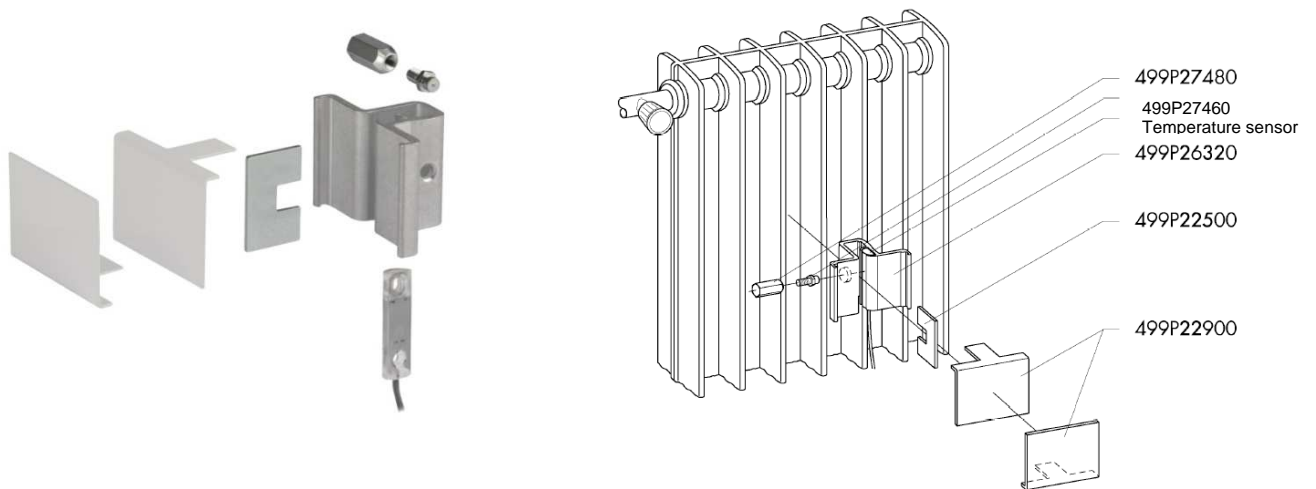
- Mount the aluminium back plate through the small round hole

Mounting Accessories	Part. No.
1 hexagon nut B M4, DIN 934	499P27400
2 bracing angles	499P28100
2 spring washers B4, DIN 128	499P28000
1 oval head screw M4 x 30	499P26700
1 aluminium back plate (supplied with EHCA)	555P005

- If necessary use 2 x 2 bracing angles to improve more stability (photo) and, if needed, short the screw

Mounting Accessories	Part. No.
2 hexagon nut B M4, DIN 934	499P27400
2 x 2 bracing angles	499P28100
4 spring washers B4, DIN 128	499P28000
2 oval head screw M4 x 30	499P26700
1 aluminium back plate (supplied with EHCA)	555P005

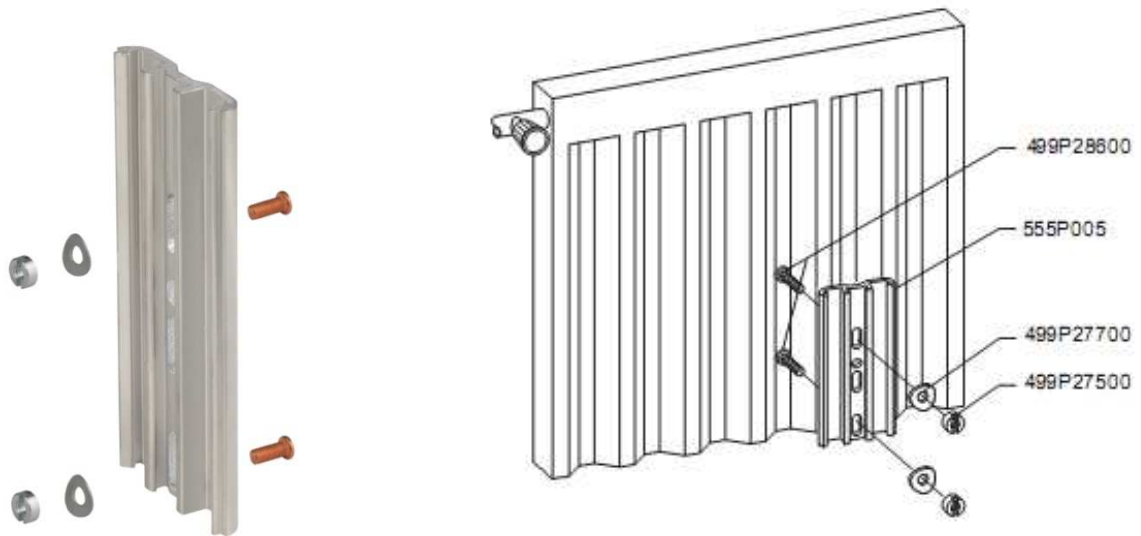
3.7.4 Wall-Mounting – Folded Radiator



- The remote sensor has to be fixed in the receiver housing with adhesive to avoid loosening.
- The contact surfaces of the cover angles have to be coated with adhesive before bringing them together.

Mounting Accessories	Part. No.
1 tensioning nut	499P27480
1 tensioning bolt	499P27460
1 aluminium profile « receiver housing»	499P26320
1 safety plate	499P22500
2 cover angles, white	499P22900
2 plastic dowels Ø 5 mm 3.25 (wall)	499P28950
2 oval head wood screws 3 x 35 (wall)	499P28930

3.7.5 Installation to Panel-Type Radiator



- Mount the back plate through the 2 oval holes adjusted to the top edge of the 2 oval holes

Mounting Accessories	Part. No.
2 threaded bolts M3 x 8 (see page 27!)	499P28600
2 spring washers B3, DIN 137	499P27700
2 slotted nuts M3, DIN 546	499P27500
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Screw driver size 5 for M3	555P032

or

Mounting Accessories	Part. No.
2 threaded bolts M3 x 8 (see page 27!)	499P28600
2 Nuts M3 6-kant size 5.5 with flange	555P033
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Socket wrench hexagonal size 5.5	555P034

or

Mounting Accessories	Part. No.
2 threaded bolts M3 x 8 (see page 27!)	499P28600
2 Nuts M3 mit 6-kant size 5.5	555P035
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Socket wrench hexagonal size 5.5	555P034

or

Mounting Accessories	Part. No.
Silicone glue Pactan 6010, (Vendor: Tremco Illbruck GmbH & Co. KG D-92439 Bodenwöhr, T +49 (0) 9434 208 0)	555P036
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Acetone, Cotton wool	

3.7.5.1 Mounting of heat cost allocators with glue

The using from glue for the mounting of heat cost allocator is not according to the Standard EN834. This type of installation is not provided in the standard. The manufacturer doesn't assume any responsibility for any kind of assembly with glue.

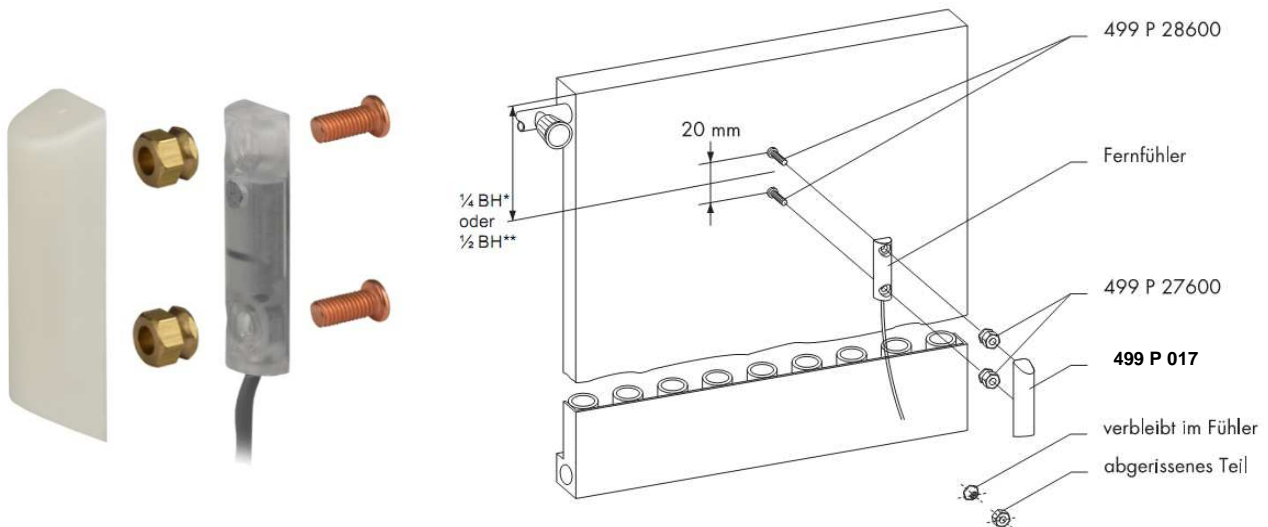
Mounting Accessories	Part. No.
Silicone glue Pactan 6010, (Vendor: <i>Tremco Illbruck GmbH & Co. KG</i> <i>D-92439 Bodenwöhr, T +49 (0) 9434 208 0</i>)	555P036
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Aceton, Cotton wool	

1. Clean the aluminum back plate with Acetone soaked cotton wool
2. Clean the gluing spot on the radiator with Acetone soaked cotton wool.
3. Before and after the gluing, trash the first and last 10 cm of glue from the cartridge
4. Assemble the heat cost allocator: Aluminum back plate to body and seal it.
5. Apply 2 tracks of Pactan glue to the aluminum back plate, left and right of the channel
6. Press the heat cost allocator to dedicated spot on the radiator and sway the heat cost allocator to dispense the glue evenly.
7. Press firmly and align. Wait 2-3 minutes check, align and press. Make sure the heat cost allocator is mounted straight. The heat cost allocator must hold by itself. After 10 hours the heat cost allocator is firmly glued to radiator.
8. Remove redundant glue with a screw driver. Clean the radiator with paper towels.

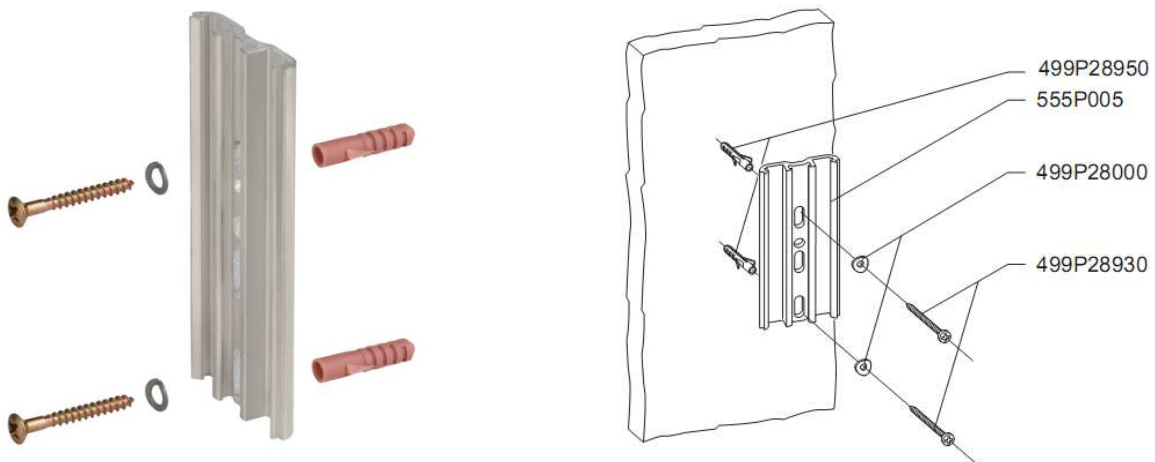
Removal of glued heat cost allocators

1. Remove the aluminum back plate with a screw driver size 2 and a hammer: Position the screw driver carefully in the middle channel and hammer until the aluminum plate can be removed.
2. Remove glue carefully with a carpet cutter and clean glued surface with Acetone.

3.7.6 Wall-Mounting - Panel-Type Radiator



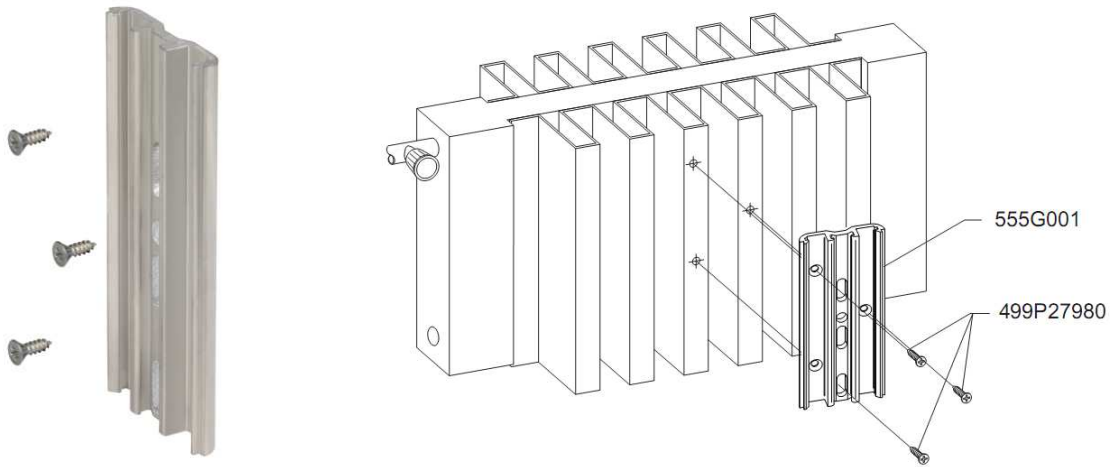
- The remote sensor has to be coated with heat transfer compound (**Electrolube HTS**) on the contact surface.
- Turn on the pull-off nuts 499P27600 till it breaks. After put on the HK-sensor cover to ensure the manipulation protection..



- Mount the back plate through the 2 oval holes adjusted to the top edge of the 2 oval holes

Mounting Accessories	Part. No.
2 threaded bolts M3 x 8	499P28600
2 pull-off nuts M3	499P27600
1 HK-sensor cover	499P017
2 plastic dowels Ø 5 mm 3.25 (wall)	499P28950
2 oval head wood screws 3 x 35 (wall)	499P28930

3.7.7 Installation to Panel-Type Radiator with Front Convection Plate

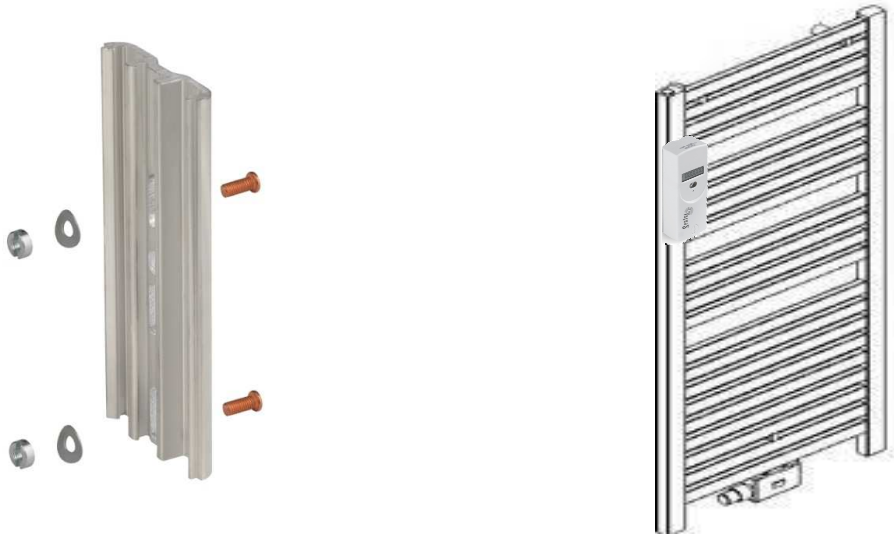


- The contact surfaces of the aluminium screws have to be coated with heat transfer compound (**Electrolube HTS**).
- The aluminium screws have to be fastened with adhesive to avoid loosening.

Mounting Accessories	Part. No.
3 sheet-metal screws 2.9 x 9.5	499P27980
1 aluminium back plate	555G001

3.7.8 Bathroom radiator – Towel rails

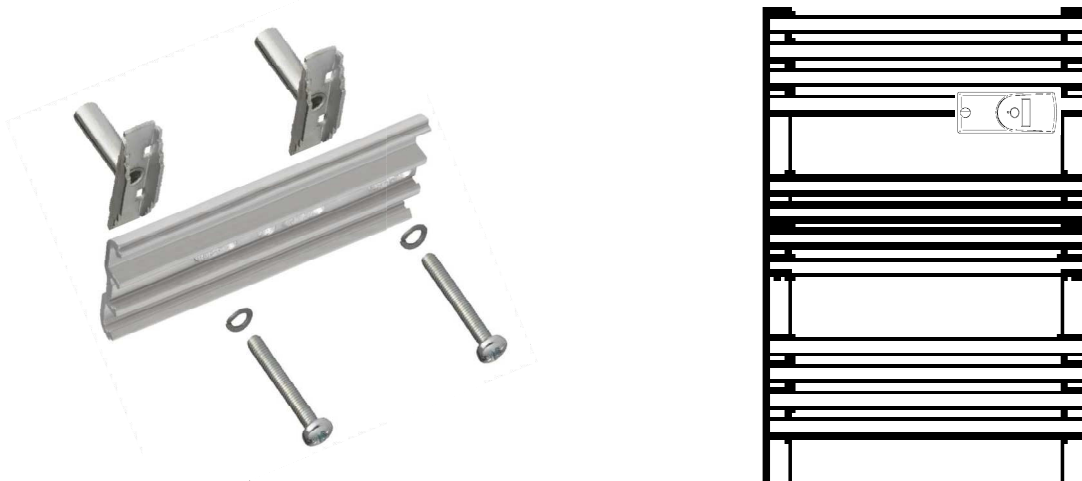
Heat cost allocator mounted vertically on distributor or collector part



- Assembly with 2 threaded bolts welded on 75% BH +50mm on the side or front of the flow distributor or return collector

Mounting Accessories	Part. No.
2 threaded bolts M3 x 8 (see page 27!)	499P28600
2 spring washers B3, DIN 137	499P27700
2 slotted nuts M3, DIN 546	499P27500
1 aluminium back plate (supplied with EHCA)	555P005
Tool: Screw driver size 5 for M3	555P032

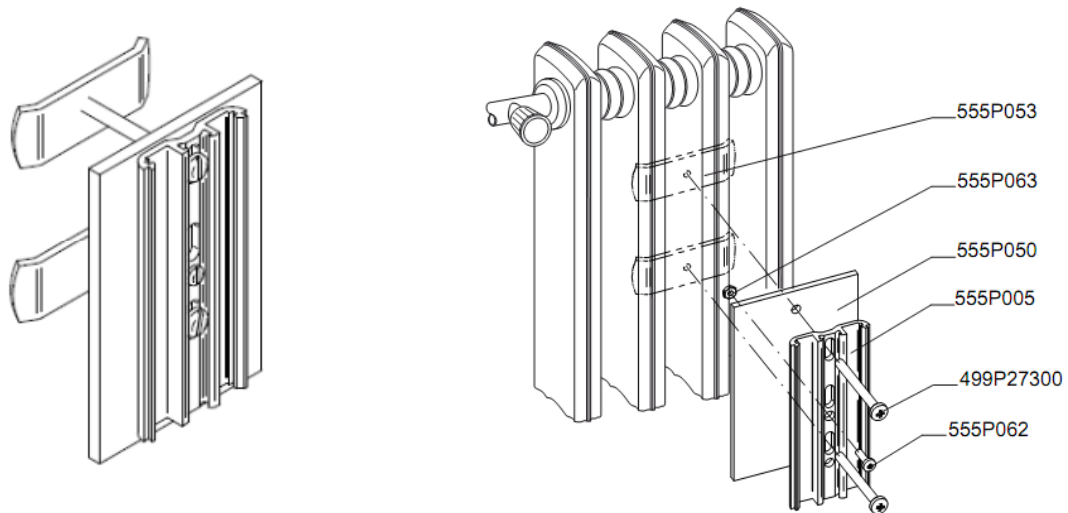
Heat cost allocator mounted horizontally on cross tubes



- Assembly to the nearest possible place to the flow place or return place on the cross tubes on 75% BH with 2 tensioning brackets

Mounting Accessories	Part. No.
2 tensioning bracket	499P26200
1 aluminium back plate (supplied with EHCA)	555P005
2 cylinder head screw M4 x 40	499P27300
2 spring washer B 4	499P28000

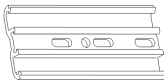
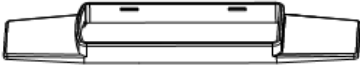


3.7.9 Sectional radiator wide



- Mount the back plate through the 2 oval holes adjusted to the top edge of the 2 oval holes

Mounting Accessories	Part. No.
2 tensioning bracket 50mm	555P053
1 aluminium back plate (supplied with EHCA)	555P005
1 heat conductor aluminium plate 60mm	555P050
2 cylinder head screw M4 x 40	499P27300
1 cylinder head screw M3 x 10	555P062
1 Nut M3	555P063

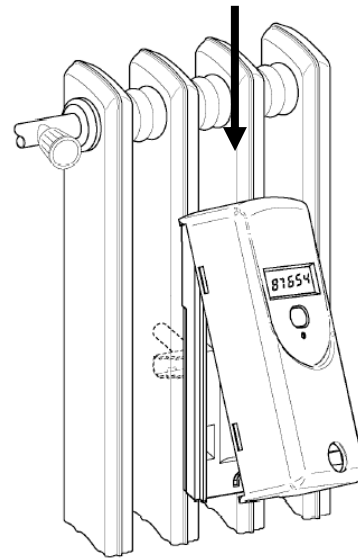
3.8 Overview mounting accessories

Parts No	Designation	
0555P004	Replacement seal 1000 pieces	
0555P005	Aluminium back plate	
0555P006	Plastic cover	
0522P001	Optical head RS-232	
0522P002	Optical head USB	
0555P056	Optical head holder	
0499P017	HK-Sensor-cover	
0499P22500	Safety plate	
0499P22700	Cover angles, white , Sectional radiator	
0499P22900	Cover angles, white , Folded radiator	
0499P26200	Tensioning bracket	
0499P26320	Aluminium profile « receiver housing»	
0499P26700	Oval head screw M4 x 30	
0499P27300	Cylinder head screw 4 x 40	
0499P27400	Nut B M4, DIN 934	
0499P27460	Tensioning bolt	
0499P27480	Tensioning nut	
0499P27500	Slotted nuts M3, DIN 546	
0499P27600	Pull-off nuts M3	
0499P27700	Spring washers B3, DIN 137	
0499P27980	Metal sheet screw 2,9 x 9,5	
0499P28000	Spring washers	
0499P28100	Bracing angles	
0499P28600	Threaded bolts M3 x 8	
0499P28930	Oval head wood screws 3 x 35	
0499P28950	Plastic dowels Ø 5 mm 3.25	
0555G001	Aluminium back plate for front convection plate	
0555P036	Glue Pactan 6010, 310 ml (Tremco Illbruck)	
0555P050	Heat conductor aluminium plate 60mm	
0555P053	Tensioning bracket 50mm	
555P062	Cylinder screw M3 x 10	
555P063	Nut M3	
0555P024	Adapter plate für 555X and 556X	

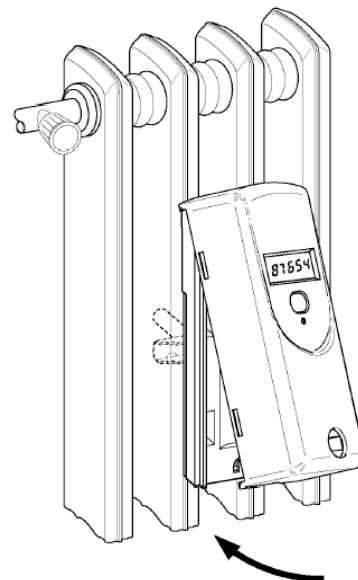
3.9 Mounting and Sealing

After installation of the respective fastening-parts kit to the radiator, the heat cost allocator can be mounted and sealed as described below.

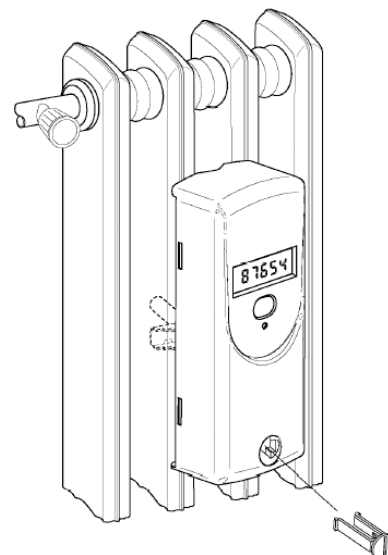
1. The heat cost allocator is placed at the upper end of the aluminium back plate. Move the heat cost allocator down so that the hooks in the housing fit in the aluminium back plate.



2. The heat cost allocator is swung on the aluminium back plate in the direction of the arrow.



3. Introduce the seal in the slot of the housing, then press until the seal clicks into the aluminium back plate.



Now the heat cost allocator can only be opened by destroying the seal.

4. Commissioning

Ex factory the heat cost allocators 555 and 556 are in the so-called sleeping mode. In this mode no measuring is carried out and thus no consumption values are calculated. Furthermore the digital display, the communication options as well as the device opening detection are deactivated.

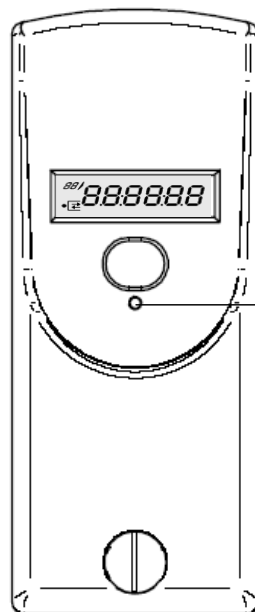
The date and time are running in the background.

The measuring mode is set off by pushing the button or when reaching the programmed commissioning date.

Heat cost allocator 556: in addition to the measuring mode, the installation mode is activated as well. During installation mode the radio transmission is possible for max. 24 hours.

After the commissioning and before leaving a new site, we recommend to perform a radio read out test and to create an installation protocol, to ensure that all the radio communication between the heat cost allocators and the radio central or radio modem was successful.

After midnight the radio heat cost allocator 556 changes automatically from installation to operation mode.



The measuring mode is set off by pushing the button (> 2 s) or when reaching the programmed commissioning date

5. Readout

5.1 Manual Readout

The recorded consumption values can be displayed by pushing the button. (see chapter 2.3)

Then the displayed values are copied to a data collection sheet or entered into a portable data acquisition device.

5.2 Readout over the Optical Interface

All data recorded in the heat cost allocator Sontex 555 and 556 can be transmitted directly to a computer over the optical interface.

5.2.1 Optical Probe

The hardware of the optical bidirectional interface which is built in the device is in line with standard EN 61107, 9.1992, part 3.2.

For readout and parameterisation Sontex recommends the optical probes of P+E Prozesstechnik + Elektronik (www.auslesekoepfe.de).

The optical probe is positioned on the front side of the device in the round cavity below the display. The position of the connecting cable is irrelevant. Thus access to the device is guaranteed even under difficult conditions.

5.2.2 Transmission Protocol

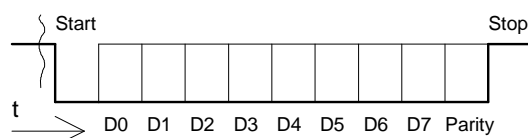
The format of the transmitted data corresponds to the following standards:

- IEC 870-5
- prEN 1434, 2006, (M-BUS, CEN / TC 176) :

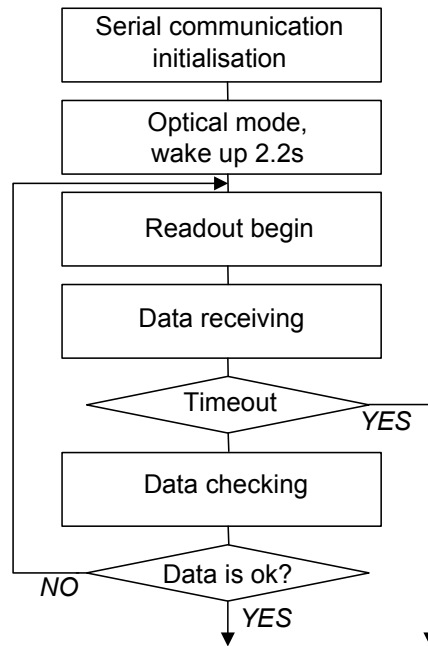
- 2.2 Optical interface
- 4.2 Frame formats used
- 4.4 Coding of data records
- 4.6 Variable data structure

The following table and the diagram describe the format of a transmitted data byte:

Transmission	serial, asynchronous
Connection	half duplex
Speed	2'400 / 9'600 Baud
Data	8 bit
Parity	1 bit, even
No. of stop bits	1 bit



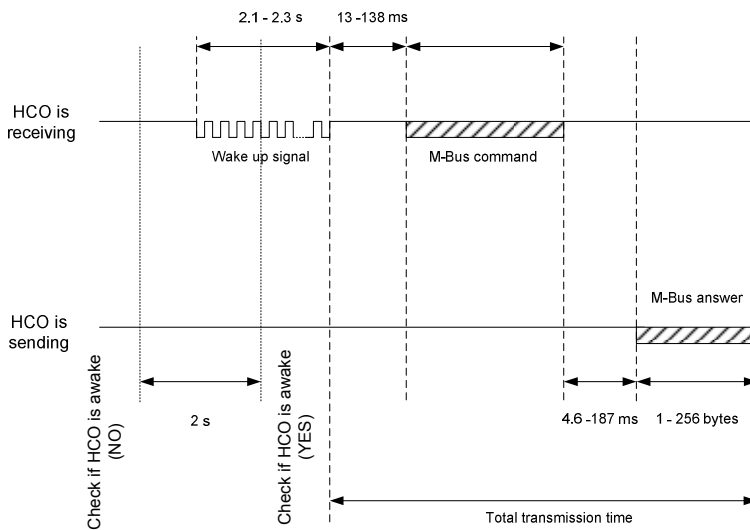
The readout of the data can be subdivided in several stages. The following diagram describes the standard process from the point of view of the computer:



5.2.3 Timing of the Optical Interface

Radio interface: communication timings

According to standard M-Bus and EN1434-3



The HCO checks if a wake up signal is present every 2 seconds
 Wake up signal: 0101010101... Transmission time 2.2s +/- 0.1 s
 Total transmission time : If period is >40 s or X > 138 ms a new wake up signal is requested.

5.2.4 Frames of the Optical Readout

The frame of the optical readout corresponds to the M-bus standard EN1434. Thus the optical interface can communicate with a M-bus standard software with the commands “request REQ_UD2” and “normalize SNP_NKE”.

Frame 1:

Respond with user data RSP_UD, Variable structure response (slave to master)

Field	Frame bytes in hex	Bytes							
Header	Start_Length	68, B9, B9, 68	4	See Note 1					
	Control	08	1	Respond with user data, RSP_UD					
	Address	0	1						
	Control Information	72	1	Variable structure respond (mode 0: LSByte first)					
User Data Header			0	Coding					
	Identification number	xx xx xx xx	4	A, 32 bits					
	Manufacturer ID: "SON"	EE 4D	2	C, 16 bits					
	Version	0A	1	C, 8 bits					
	Device type	08	1	D, 8 bits HCA					
	Access number	xx	1	C, 8 bits					
	Status	xx	1	Ds, 8 bits					
	Signature (not used)	00 00	2	C, 16 bits					
User Data Records			0	Coding	Function	Storage	Tariff	Device Unit	Value Info
	Flags and RSSI	02, FD 17, Eg, Eg	5	D, 16 bits		0	0	0	Error flags (LSB radio specific)
	Internal version	02, FD 0F, xx xx	5	D, 16 bits		0	0	0	Other software version
	Current date & time	04, 6D, xx xx xx xx	6	F, 32 bits		0	0	0	Time point, date & time
	Units totalizer heating	03, 6E, xx xx xx	5	B, 24 bits		0	0	0	HCA units (dimensionless)
	Units factor kC x kQ	05, EE 76, xx xx xx xx	7	H, 32 bits		0	0	0	Pulse factor (dimensionless)
	Heatsink temperature	02, 59, xx xx	4	B, 16 bits		0	0	0	HeatsinkTemperature 1/100 °C
	Ambiant temperature	02, 65, xx xx	4	B, 16 bits		0	0	0	ambiant temperature 1/100 °C
	Fraud duration	83 10, FD 31, xx xx xx	7	B, 24 bits		0	1		Duration of tariff; minute
	Date of the last incrementing of the fraud duration	82 10, 6C, xx xx	5	G, 16 bits		0	1		Time point; date
	Actual heatsink max. temp.	12, 59, xx xx	4	B, 16 bits	Max	0	0	0	1/100 °C
	Set Day	42, EC 7E, xx xx	5	G, 16 bits		1	0	0	Set day ; future date
	Units totalizer stored at SD	43, 6E, xx xx xx	5	B, 24 bits		1	0	0	HCA units (dimensionless)
	Heatsink max. temp. stored before zeroing	92 01, 59, xx xx	5	B, 16 bits	Max	2	0	0	1/100 °C (last period)
	Units totalizer stored before zeroing	83 01, 6E, xx xx xx	6	B, 24 bits		2	0	0	HCA units (dimensionless)
	Units stored at month - 1	C3 01, 6E, xx xx xx	6	B, 24 bits		3	0	0	HCA units (dimensionless)
	Units stored at month - 2	83 02, 6E, xx xx xx	6	B, 24 bits		4	0	0	HCA units (dimensionless)
	Units stored at month - 3	C3 02, 6E, xx xx xx	6	B, 24 bits		5	0	0	HCA units (dimensionless)
	Units stored at month - 4	83 03, 6E, xx xx xx	6	B, 24 bits		6	0	0	HCA units (dimensionless)
	Units stored at month - 5	C3 03, 6E, xx xx xx	6	B, 24 bits		7	0	0	HCA units (dimensionless)
	Units stored at month - 6	83 04, 6E, xx xx xx	6	B, 24 bits		8	0	0	HCA units (dimensionless)
	Units stored at month - 7	C3 04, 6E, xx xx xx	6	B, 24 bits		9	0	0	HCA units (dimensionless)
	Units stored at month - 8	83 05, 6E, xx xx xx	6	B, 24 bits		10	0	0	HCA units (dimensionless)
	Units stored at month - 9	C3 05, 6E, xx xx xx	6	B, 24 bits		11	0	0	HCA units (dimensionless)
	Units stored at month - 10	83 06, 6E, xx xx xx	6	B, 24 bits		12	0	0	HCA units (dimensionless)
	Units stored at month - 11	C3 06, 6E, xx xx xx	6	B, 24 bits		13	0	0	HCA units (dimensionless)
	Units stored at month - 12	83 07, 6E, xx xx xx	6	B, 24 bits		14	0	0	HCA units (dimensionless)
	Units stored at month - 13	C3 07, 6E, xx xx xx	6	B, 24 bits		15	0	0	HCA units (dimensionless)
	Units stored at month - 14	83 08, 6E, xx xx xx	6	B, 24 bits		16	0	0	HCA units (dimensionless)
	Units stored at month - 15	C3 08, 6E, xx xx xx	6	B, 24 bits		17	0	0	HCA units (dimensionless)
	Units stored at month - 16	83 09, 6E, xx xx xx	6	B, 24 bits		18	0	0	HCA units (dimensionless)
	End	More records in next telegram	mc	1	Special function: start of manufacturer specific data				
Check Sum		xx	1	See Note 2					
Stop		16	1						

Frame size 191 bytes
Length Field 185 bytes

Frame 2:

Respond with user data RSP_UD, Variable structure response (slave to master)

Field	Frame bytes in hex	Bytes							
Header	Start, Length	68, 9E, 9E, 68	4	See Note 1					
	Control	08	1	Respond with user data, RSP_UD					
	Address	0	1						
	Control Information	72	1	Variable structure respond (mode 0: LSByte first)					
User Data Header			0	Coding					
	Identification number	xx xx xx xx	4	A, 32 bits					
	Manufacturer ID: "SON"	EE 4D	2	C, 16 bits					
	Generation of meter	0A	1	C, 8 bits					
	Measured media: HCA	08	1	D, 8 bits					
	Access number	xx	1	C, 8 bits					
	Status	xx	1	Ds, 8 bits					
	Signature (not used)	00 00	2	C, 16 bits					
				0	Coding				
User Data Records			6	B, 24 bits	Function	Storage	Tariff	Device Unit	Value Info
	Units stored at month - 17	C3 09, 6E, xx xx xx	19	0	0	0	0	HCA units (dimensionless)	
	Units stored at month - 18	83 0A, 6E, xx xx xx	20	0	0	0	0	HCA units (dimensionless)	
	Units stored at month - 0.5 (-19)	C3 0A, 6E, xx xx xx	21	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -1.5 (-20)	83 0B, 6E, xx xx xx	22	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -2.5 (-21)	C3 0B, 6E, xx xx xx	23	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -3.5 (-22)	83 0C, 6E, xx xx xx	24	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -4.5 (-23)	C3 0C, 6E, xx xx xx	25	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -5.5 (-24)	83 0D, 6E, xx xx xx	26	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -6.5 (-25)	C3 0D, 6E, xx xx xx	27	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -7.5 (-26)	83 0E, 6E, xx xx xx	28	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -8.5 (-27)	C3 0E, 6E, xx xx xx	29	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -9.5 (-28)	83 0F, 6E, xx xx xx	30	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -10.5 (-29)	C3 0F, 6E, xx xx xx	31	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -11.5 (-30)	83 80 01, 6E, xx xx xx	32	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -12.5 (-31)	C3 80 01, 6E, xx xx xx	33	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -13.5 (-32)	83 81 01, 6E, xx xx xx	34	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -14.5 (-33)	C3 81 01, 6E, xx xx xx	35	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -15.5 (-34)	83 82 01, 6E, xx xx xx	36	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -16.5 (-35)	C3 82 01, 6E, xx xx xx	37	0	0	0	0	HCA units (dimensionless) half month	
	Units stored at month -17.5 (-36)	83 83 01, 6E, xx xx xx	38	0	0	0	0	HCA units (dimensionless) half month	
	Fabrication Number	0C, 78, xx xx xx xx	6	A, 32 bits		0	0	0	Fabrication Number BCD
	Period of Units stored at 19-36	01, FD pe, nn	4	B, 8 bits		0	0	0	Storage interval in days or months
Date of the last case closure	82 20, 6C, xx xx	5	G, 16 bits		0	2	0	Time point, date	
More records in next telegram	no	1	Special function: start of manufacturer specific data						
Check Sum	xx	1	See Note 2						
End	Stop	16							

Frame size 164 bytes
Length Field 158 bytes

5.2.5 Remote Radio Readout

5.2.5.1 General Information on the Remote Radio Readout

Sontex expressly points out that the data transmission via mobile radio modem depends on the radio propagation conditions existing at the installation point and that under certain atmospheric or geographic conditions (especially within secluded areas as well as in so-called radio shadows) mobile radio connections cannot be established at any time and at any place. It is solely incumbent on the user to check the radio propagation conditions at the planned installation point.

5.2.5.2 Mobile Readout

The mobile radio readout of the Sontex radio heat cost allocator 556 is done via the mobile radio modem Sontex 545 which is equipped with a transceiver including antenna for radio transmission. The radio modem operates at the frequency of 433.82 MHz and is combined with a PDA.



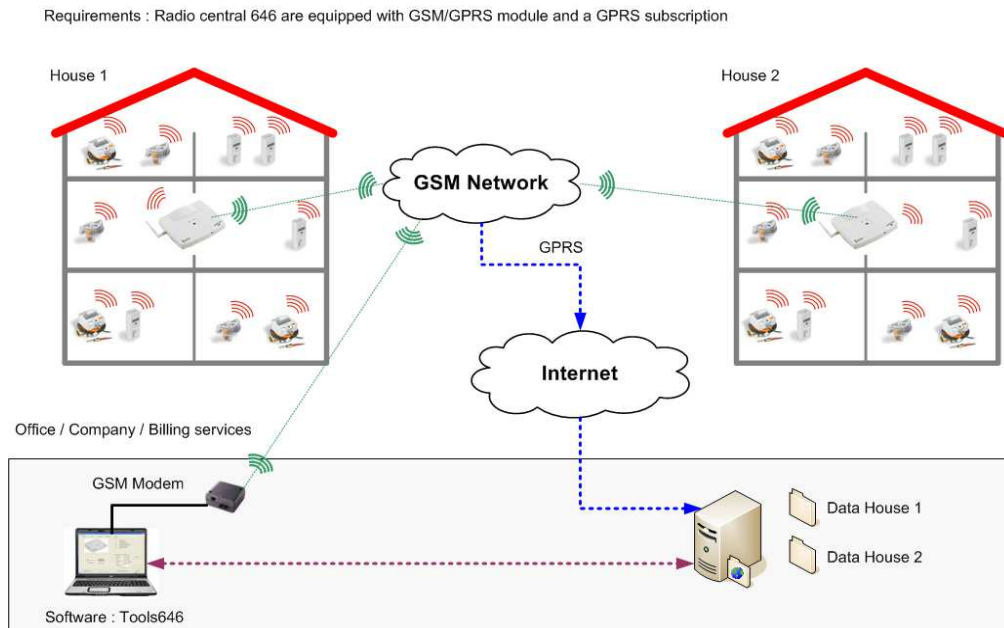
Sontex program for the readout and parameterisation features the following main functions:

- Readout and display of an individual radio heat cost allocator
- Readout and display of a group of radio heat cost allocators
- Adding of devices in a router file
- Removing of devices in a router file
- Parameterization of an individual or a group of heat cost allocator via radio

5.2.6 Stationary Readout

With the stationary readout, the Sontex radio central receives the data from the radio heat cost allocator or other Sontex devices which are equipped with radio. The data recorded in the radio central can be readout over:

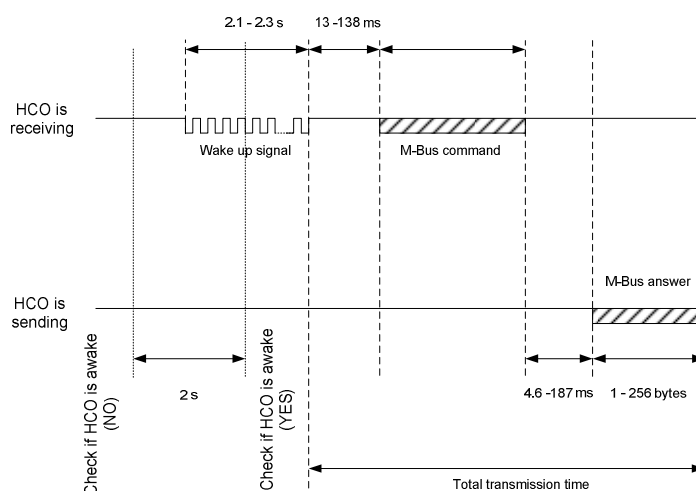
- Optical head
- USB
- RS-232
- M-Bus
- GSM / GPRS



5.2.7 Timing of Radio Transmission

Radio interface: communication timings

According to standards M-Bis and EN1434-3



The HCO checks if a wake up signal is present every 2 seconds
 Wake up signal : 0101010101... Transmission time 2.2s +/- 0.1 s
 Total transmission time : If period is >40 s or X > 138 ms a new wake up signal is requested.

5.2.8 Frame of the Radio Transmission

Respond with user data RSP_UD, Variable structure response (slave to master)

	Field	Frame bytes in hex	Bytes					
Header	Start, Length	68, B9, B9, 68	4	See Note 1				
	Control	08	1	Respond with user data, RSP_UD				
	Address	0	1					
	Control Information	72	1	Variable structure respond (mode 0: LSByte first)				
User Data Header			0	<i>Coding</i>				
	Identification number	xx xx xx xx	4	A, 32 bits				
	Manufacturer ID: "SON"	EE 4D	2	C, 16 bits				
	Version	10	1	C, 8 bits				
	Device type	08	1	D, 8 bits HCA				
	Access number	xx	1	C, 8 bits				
	Status	xx	1	Ds, 8 bits				
	Signature (not used)	00 00	2	C, 16 bits				
				0	<i>Function</i>	<i>Storage</i>	<i>Tariff</i>	<i>Device Unit</i>
User Data Records	Flags and RSSI	02, FD 17, Fg, Fg	5	D, 16 bits	0	0	0	Error flags (LSB radio specific)
	Internal version	02, FD 0F, xx xx	5	D, 16 bits	0	0	0	Other software version
	Current date & time	04, 6D, xx xx xx xx	6	F, 32 bits	0	0	0	Time point, date & time
	Units totalizer heating	03, 6E, xx xx xx	5	B, 24 bits	0	0	0	HCA units (dimensionless)
	Units factor kC x kQ	05, EE 76, xx xx xx xx	7	H, 32 bits	0	0	0	Pulse factor (dimensionless)
	Heatsink temperature	02, 59, xx xx	4	B, 16 bits	0	0	0	Heatsink Temperature 1/100 °C
	Ambiant temperature	02, 65, xx xx	4	B, 16 bits	0	0	0	ambiant temperature 1/100 °C
	Fraud duration	83 10, FD 31, xx xx xx	7	B, 24 bits	0	1		Duration of tariff, minute
	Date of the last incrementing of the fraud duration	82 10, 6C, xx xx	5	G, 16 bits	0	1	0	Time point, date
	Actual heatsink max. temp.	12, 59, xx xx	4	B, 16 bits	Max	0	0	1/100 °C
	Set Day	42, EC 7E, xx xx	5	G, 16 bits		1	0	Set day ; future date
	Units totalizer stored at SD	43, 6E, xx xx xx	5	B, 24 bits		1	0	HCA units (dimensionless)
	Heatsink max. temp. stored before zeroing	92 01, 59, xx xx	5	B, 16 bits	Max	2	0	1/100 °C (last period)
	Units totalizer stored before zeroing	83 01, 6E, xx xx xx	6	B, 24 bits		2	0	HCA units (dimensionless)
	Units stored at month - 1	C3 01, 6E, xx xx xx	6	B, 24 bits		3	0	HCA units (dimensionless)
	Units stored at month - 2	83 02, 6E, xx xx xx	6	B, 24 bits		4	0	HCA units (dimensionless)
	Units stored at month - 3	C3 02, 6E, xx xx xx	6	B, 24 bits		5	0	HCA units (dimensionless)
	Units stored at month - 4	83 03, 6E, xx xx xx	6	B, 24 bits		6	0	HCA units (dimensionless)
	Units stored at month - 5	C3 03, 6E, xx xx xx	6	B, 24 bits		7	0	HCA units (dimensionless)
	Units stored at month - 6	83 04, 6E, xx xx xx	6	B, 24 bits		8	0	HCA units (dimensionless)
	Units stored at month - 7	C3 04, 6E, xx xx xx	6	B, 24 bits		9	0	HCA units (dimensionless)
	Units stored at month - 8	83 05, 6E, xx xx xx	6	B, 24 bits		10	0	HCA units (dimensionless)
	Units stored at month - 9	C3 05, 6E, xx xx xx	6	B, 24 bits		11	0	HCA units (dimensionless)
	Units stored at month - 10	83 06, 6E, xx xx xx	6	B, 24 bits		12	0	HCA units (dimensionless)
	Units stored at month - 11	C3 06, 6E, xx xx xx	6	B, 24 bits		13	0	HCA units (dimensionless)
	Units stored at month - 12	83 07, 6E, xx xx xx	6	B, 24 bits		14	0	HCA units (dimensionless)
Units stored at month - 13	C3 07, 6E, xx xx xx	6	B, 24 bits		15	0	HCA units (dimensionless)	
Units stored at month - 14	83 08, 6E, xx xx xx	6	B, 24 bits		16	0	HCA units (dimensionless)	
Units stored at month - 15	C3 08, 6E, xx xx xx	6	B, 24 bits		17	0	HCA units (dimensionless)	
Units stored at month - 16	83 09, 6E, xx xx xx	6	B, 24 bits		18	0	HCA units (dimensionless)	
End	More records in next telegram	m0	1	Special function: start of manufacturer specific data				
	Check Sum	xx	1	See Note 2				
	Stop	16	1					

Frame size 191 bytes
Length Field 185 bytes

6. Rating factors

6.1 Taking Measurements

The value displayed by the heat cost allocator has to be converted to the value of the actual heat output of each radiator. Thereby the design and the performance of the radiator as well as the mode of installation have to be taken into account.

Therefore each radiator has to be identified precisely by taking measurements. The following data have to be established:

- Design and make of radiator
- Overall length
- Overall height
- Overall depth
- Number of sections
- Pitch
- In-line configuration

6.1.1 Rating of Radiators of Over Length or High Nominal Output

If the radiator has an overall length of approx. 3 m we strongly recommend installing two heat cost allocators.

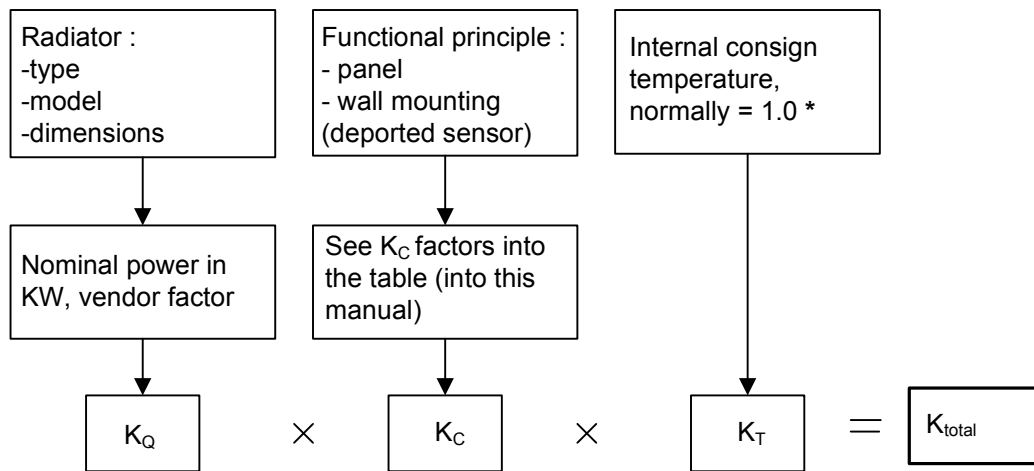
Under certain circumstances minimal flows might not be noticed on these radiators. The same applies for radiators with an extremely high nominal output of more than 10.0000 watt = 10kW.

At least two heat cost allocators should be installed to these radiators. The standard performance of each radiator is divided by the number of heat cost allocators installed.

Example: Standard performance $K_Q = 16.000 \text{ W} = 16$
 Number of heat cost allocators installed to the radiator = 2
 $K_Q \text{ individual} = 16 / 2 = 8$

6.1.2 Rating of Radiator

For each radiator type the K-value is calculated according to the following diagram:



* if not, take the vendor factors

The heat cost allocator determines the heat output of the radiator, displays the consumption and records the consumption values on the set day.

The heating medium temperature is captured by the temperature sensor installed to the radiator. Thus the heat output of the radiator is calculated in consideration of the radiator performance. These calculations are started as soon as the temperature difference between ambient temperature and heating medium temperature is bigger than the parameterised value.

Out of this functional principle the necessity arises to rate the display of the heat cost allocator. For the calculation of the heat output of the radiator it is not sufficient to measure the heating medium temperature. Radiators with different performances also feature different heat output quantities even if the heating medium temperature is the same. Furthermore different designs lead to different measuring conditions for the temperature sensor installed to the radiator.

K_{Total} : Rating factor total

K_Q : Rating factor for the standard performance of the radiator, stated in KW. This value is calculated with the data received by taking measurements and the manufacturer's data.

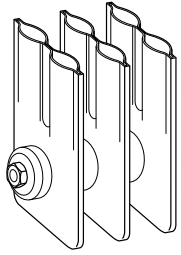
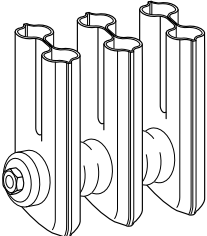
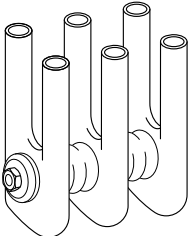
K_C : Rating of the C-value of the radiator temperature sensor. For each type of radiator this value is measured on the test rig. The respective K_C -value can be taken from the table with the rating factors.

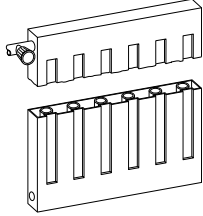
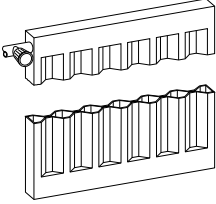
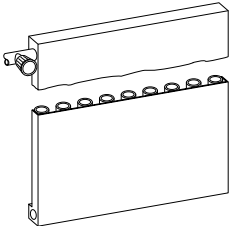
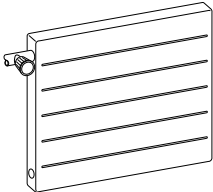
K_T : Rating of the design ambient temperature. Normally $K_T = 1$. For design temperatures below or equal 16°C, the respective K_T -value has to be taken from the diagram see enclosure 3.

For the definition of the rating factors according to EN 834, please see enclosure 5.

6.2 Table of Rating factors

A detailed summary of the Kc-values is available in an Excel-file on request.

Type of Radiator	Rating factor Kc		
	Standard radiator		Wall-mounted
	2-Sensor	1-Sensor	
<p>DIN steel radiator Distance of sections 50 mm</p> 	2.30	1.04	1.14
<p>DIN radiator made from cast iron Distance of sections 60 mm</p> 	2.12	1.14	1.21
<p>Tubular radiator (Arbonia) Distance of sections 45 mm</p> 	2.12	1.12	1.12

Type of Radiator	Rating factor Kc		
	Standard radiator		Wall-mounted
	2-Sensor	1-Sensor	
Radiator with internal tube register (Thermal) Pitch 60 mm 	2.19	1.10	1.05
Profile panel-type radiator, two banks (Kermi) Pitch 33 mm 	2.13	1.06	0.98
Panel-type radiator, smooth surface (Gerhar + Rau) Pitch 30 mm 	2.00	0.98	1.00
Panel-type radiator, single-bank transverse stream (Arbonia) Pitch 70 mm 	2.13	1.01	1.02

Further radiators on request

7. Technical Data

Optional measuring systems:

Single sensor device with start sensor

for heating systems with $t_{m_{min}} \geq 55 \text{ °C}$

Calculation with set reference temperature 20 °C

Necessary rating factors: KQ, KC, (KA, KT)

Double sensor device

for heating systems with $t_{m_{min}} \geq 35 \text{ °C}$

Calculation with variable ref. temperature T-air sensor

Necessary rating factors: KQ, KC, (KA, KT)

Optional scales:

unit scale or product scale

Current supply:

3 V-Lithium-battery

Life-span with 1 battery:

> 10 years

Display:

liquid crystal display (LCD-display)

No. of displayed digits:

6 digits (000000 ... 999999)

Sensor temperature range:

$0 \text{ °C} \dots 120 \text{ °C}$

Exponent:

$n = 1.33$

Radiator – performance range:

4 Watt ... 16.000 Watt

Design temperature range:

single sensor device with start sensor

$(t_{m_{min}} \dots t_{m_{max}})$

$55 \text{ °C} \dots 90 \text{ °C} / 120 \text{ °C}$ (compact- / remote sensor)

Double sensor system

$(t_{m_{min}} \dots t_{m_{max}})$

$35 \text{ °C} \dots 90 \text{ °C} / 120 \text{ °C}$ (compact- / remote sensor)

K_C -values:

Rating factors see digital K_C -data base

Models:

compact device or remote sensor device

Set day:

freely programmable

Data storage:

36 monthly values or 18 monthly and half-monthly values, maximum temperatures of the current and previous year, all relevant consumption values

Self-test:

before every measuring

Start of counting:

heating period $25 \text{ °C} - 40 \text{ °C}$ (programmable)

Off-heating period $25 \text{ °C} - 40 \text{ °C}$ (programmable)

Standard version:

acc. to EN 834

Mounting accessories:

see chapter installation, page 25 and following, of this manual

Homologation acc. to

HKVO: A1.02.2008

LNE: 14190

DIN registry No.:

291/08 E

Conformity:

CE

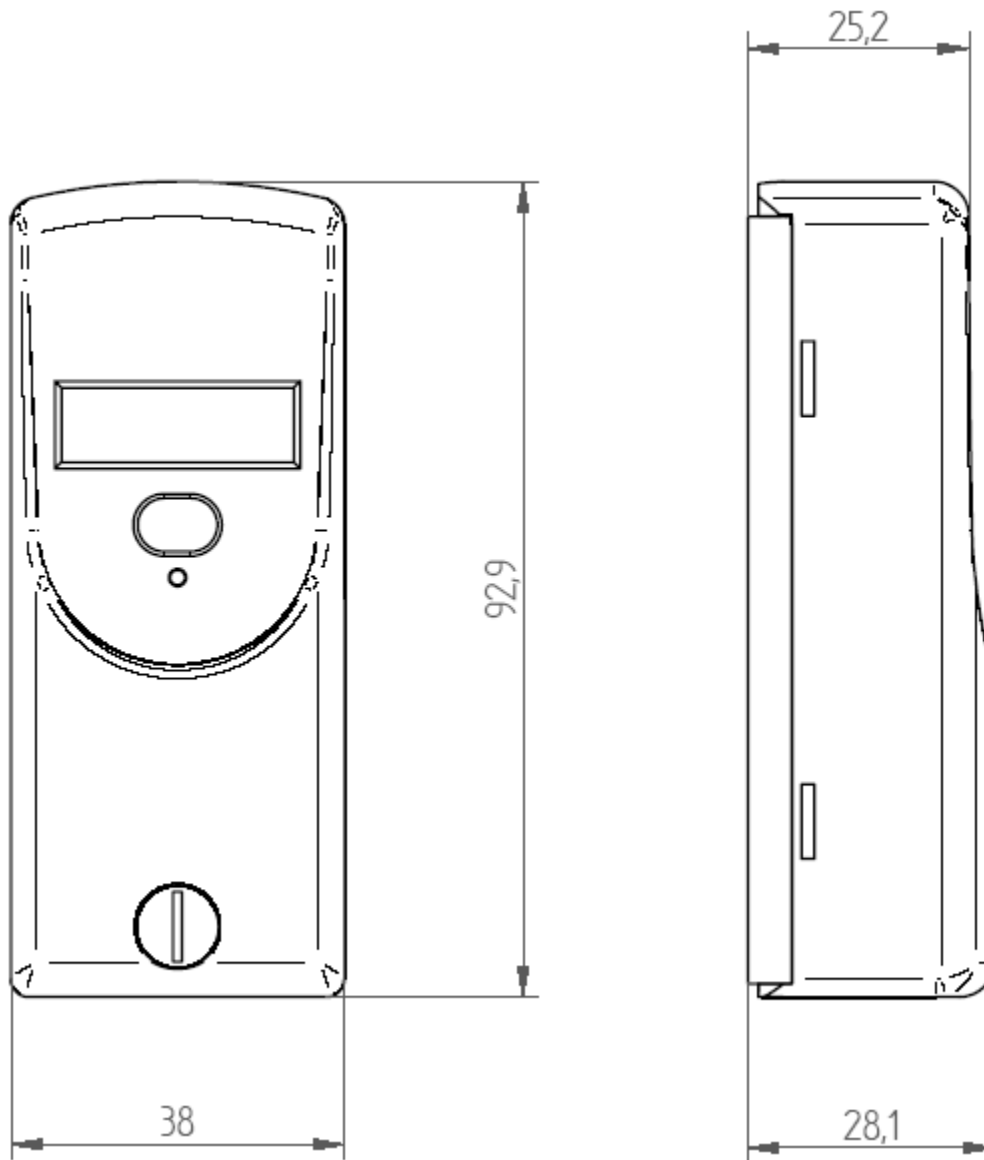
Standard mounting height:

at 75% of the overall height of the radiator

If the height of the radiator is less than (<) 470 mm, the heat cost allocator must be installed at 50% BH.

(in case of deviating mounting heights, please refer to this manual and the digital K_C -data base

7.1 Dimensional Drawing

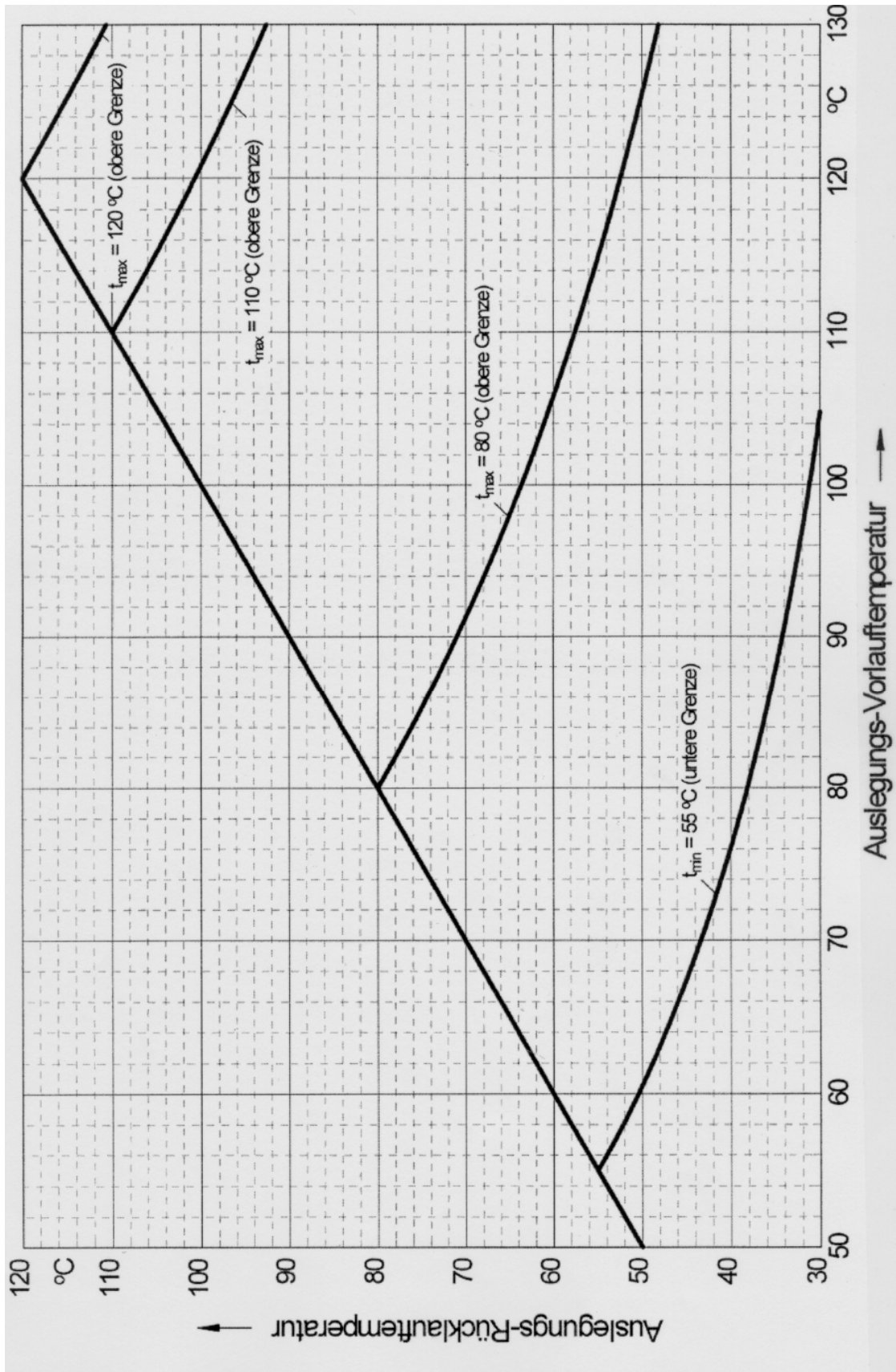


Dimensions in mm

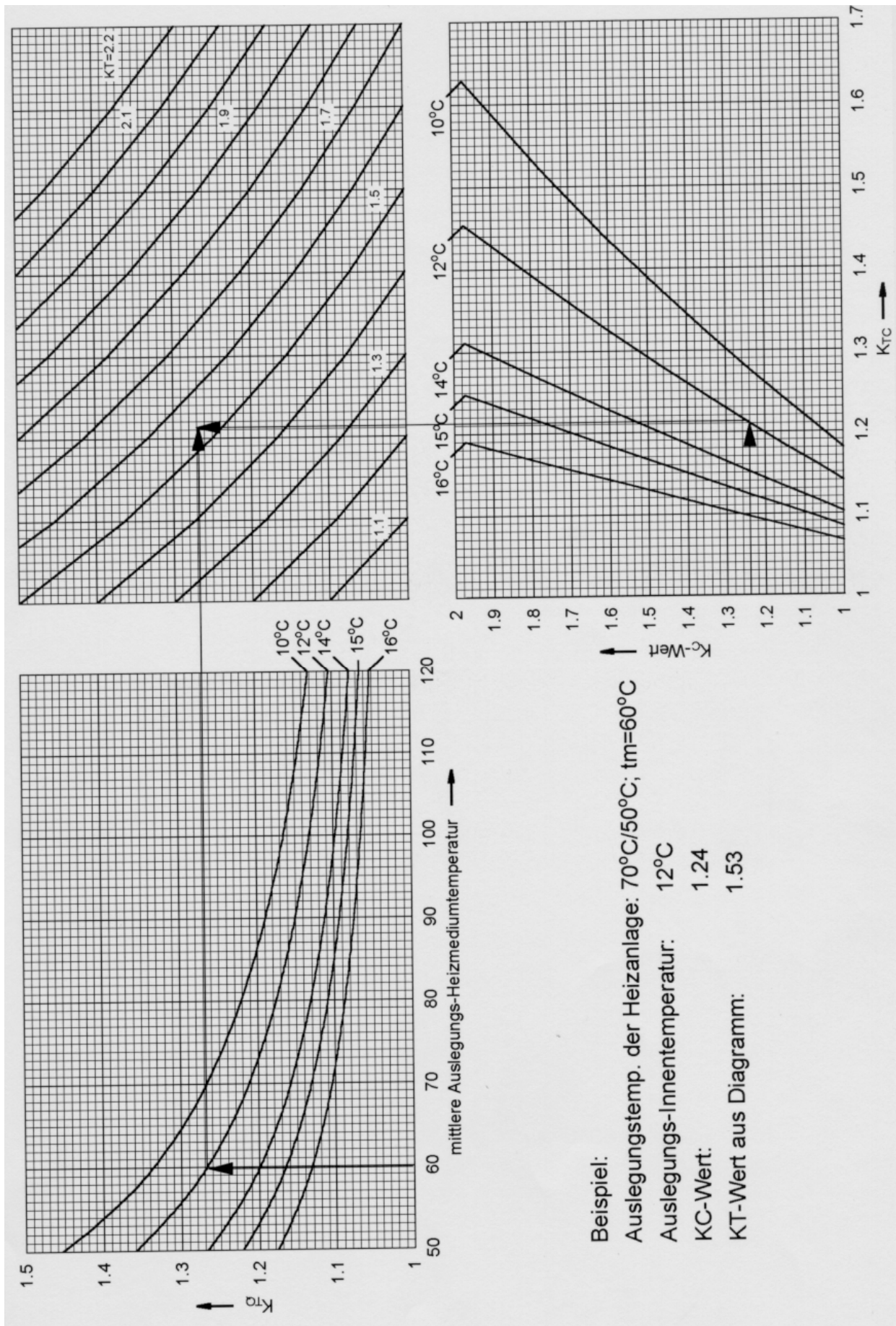
Subject to technical change

8. Enclosure

8.1 Enclosure 1



8.2 Enclosure 2



8.3 Temperature Limits acc. to EN 834

Excerpt

Design flow temperature, design return temperature, mean design heating medium temperature (4.5)

The design flow temperature $t_{V,A}$ and the design return temperature $t_{R,A}$ of the radiator are the temperatures of the heating medium required to reach, under stationary conditions in heated locations, the design room temperature at a heating load corresponding to a design reference outdoor temperature defined in consideration of the geographical position. The value averaged over the design flow temperature $t_{V,A}$ and the design return temperature $t_{R,A}$ equals the mean design heating medium temperature $t_{m,A}$.

Upper Temperature Limit (4.6)

The upper temperature limit t_{max} is the maximum mean design heating medium temperature at which the heat cost allocator may be used.

Lower Temperature Limit (4.7)

The lower temperature limit t_{min} is the minimum mean design heating medium temperature at which the heat cost allocator may be used.

Temperature Limits (6.1)

Heat cost allocators which comply with this standard can be installed in heating systems where the mean design heating medium temperature $t_{m,A}$ (see 4.5) is between the upper temperature limit t_{max} and the lower temperature limit t_{min} :

$$t_{min} \leq t_{m,A} \leq t_{max}$$

For heat cost allocators with the single sensor measuring principle: $t_{min} \geq 55^{\circ}\text{C}$.

8.4 Calculation of Temperature – Interpolation Table

	T_{REF} [°C]	Slope [Ω/°C]	Offset [Ω]	Error [%]
1	0.000	15205.8	329593.0	0.00
2	4.423	11694.1	314696.0	0.43
3	8.823	9363.3	294340.6	0.51
4	12.522	7815.0	275076.6	0.46
5	15.616	6632.8	256694.2	0.70
6	18.328	5894.6	243167.3	1.20
7	20.438	5310.1	231297.4	-1.22
8	22.972	4587.6	214780.1	-0.66
9	26.063	3902.7	196973.9	-0.45
10	29.633	3216.0	176696.0	-0.44
11	34.058	2551.9	154173.9	-0.43
12	39.401	1952.3	130676.8	-0.41
13	45.709	1443.2	107549.3	-0.40
14	53.066	1026.4	85562.6	-0.44
15	61.672	707.6	66049.9	-0.38
16	71.254	472.3	49418.6	-0.37
17	82.057	305.5	35845.5	-0.35

$$T = (\text{Offset} - R) / \text{Slope}$$

8.5 Rating factors acc. to EN 834

Excerpt

Rating factors (2.18)

With the following rating factors the display values of each heat cost allocator can be converted into consumption values which are suitable to be used for billing the heating costs according to consumption:

Rating factor K_Q for the heat output of the radiator (2.18.1)

The rating factor K_Q is the (non-dimensional) numerical value of the standard performance of the radiator stated in watt.

The standard performance is the heat output of a radiator in a climatic test chamber at flow-, return and ambient temperatures of 90°C, 70°C and 20°C. Here the air temperature is measured 0.75 m above the floor and in a distance of 1.5 m from the effective heating surface. If the standard performance of the radiator was determined under different temperature conditions it would have to be converted accordingly (see conditions mentioned above).

Rating factor K_c for the thermal coupling to the sensors (2.18.2)

The rating factor K_c takes into account the different thermal couplings to the temperature sensors and the different designs of the effective heating surfaces.

K_c is the quotient out of the basic display speed and the display speed of the temperatures of the sensors which are installed to the radiators to be rated in basic condition:

$$K_c = \frac{R_{Basis}}{R_{Bewertung}}$$

Rating factor K_T for rooms with low design ambient temperatures which deviate from the basic reference air temperature (2.18.3)

For heat cost allocators with the single sensor measuring system, the rating factor K_T takes into account the change in performance and the change in temperature of the sensors at design ambient temperatures which are lower than the reference temperature.

Overall rating factor K (2.18.4)

The overall rating factor K is received by multiplying the individual rating factors.

$$K = K_Q \times K_c \times K_T$$



Technical Support

For technical support contact your local Sontex agent or Sontex SA directly.

Hotline Sontex:

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R&TTE 1999/5/CE conformity

The detailed conformity certificate is available on the Sontex site:

www.sontex.ch