



## OPTIFLUX 2000

Technical Datasheet

### Electromagnetic Flow Sensor

- Engineered and manufactured for the water and wastewater industry
- All relevant approvals for potable water
- Long-term reliability and durability



**kiwa** Partner for progress

**WRC**

**OIML**

**KROHNE**

## Solution for the water and wastewater industry

The **OPTIFLUX 2000** electromagnetic flow sensor is the optimum solution for water and wastewater applications. Its long-term reliability and durability make it the standard flow sensor for the water market.



- ① Flanged design
- ② DVGW and ISO installation lengths
- ③ PP and hard rubber liners

### Highlights

- Drinking water approvals including KTW, WRc, KIWA, ACS
- Proven and unsurpassed lifetime
- Maintenance free
- In-situ verification with KROHNE MagCheck
- Compliance with OIML R-49 and ISO 4064
- Optionally permanently submersible, buried underground

### Industries

- Water
- Wastewater
- Pulp & Paper
- Minerals & Mining
- Iron, Steel & Metals
- Power plant

### Applications

- Water distribution networks
- Irrigation
- Municipal watering
- Water purification
- Cooling stations
- District heating

## OPTIFLUX 2000 for the water and wastewater industry



OPTIFLUX 2000 has been designed for measuring potable water and water with suspended particles. Throughout the history of our company, KROHNE development and application engineers have been continuously pushing the limits of feasibility in developing and testing new instruments. The results are innovations that go far beyond the requirements of the customer, thereby setting new standards for the market.

OPTIFLUX 2000 is designed for "commercial" use according to European Directive MI-001. The level of precision complies with the latest stipulations of the ISO/EN and MI-001 standards, with a ratio of

400 between Q1 and Q3 within the legal requirements.

However, OPTIFLUX 2000 also means "proved by KROHNE"; this covers specific trials, measurements and tests that go beyond the legal specifications – and on which our customers can rely 100 percent. For example, we subject the OPTIFLUX 2000 electronics to a series of extensive temperature change tests, in which the converter is exposed to cyclical fluctuations from -20...+65°C. Every OPTIFLUX 2000 meter that leaves our factory is first wet-calibrated on our officially certified calibration rigs (EN 17025).



## Construction

The OPTIFLUX 2000 measuring tube has a smooth, cylindrical shape. This design, consisting of a circular cross section (no internal or moving parts) and a homogeneous magnetic field, forms the basis for a flow-optimized pipe cross section, thereby providing reliable measurements that are largely independent of the flow profile. This design has obvious advantages. OPTIFLUX 2000 can measure the flow bidirectional. As an additional benefit, it optimizes the precision of the measurement results, thanks to high sampling rates. And it does this with minimum consumption, an indispensable advantage, for example during night time operation. In addition, the required straight inlet and outlet runs are only 3D or 2D.

The lining of the measuring tube is made of polypropylene or hard rubber and is resistant to corrosion, aging and abrasion. As a result, OPTIFLUX 2000 is a food-grade water meter in accordance with KTW/DVGW-W270 and therefore also certified for drinking water. The surface and shape of the measuring tube also minimize mineral deposits, resulting in exemplary measurement quality – even over the long term.



## Communication

Bulk water meters are installed in places like remote shafts, deep well-connecting chambers and public drinking water networks. The ability to read the measured results on-site may be standard, but it does not always meet the current and actual needs of the user or operator. That is why OPTIFLUX 2000 comes with optional, state-of-the-art fieldbus communication systems. The stored data is transmitted (e.g., once a day) by HART, Profibus, Fieldbus or Modbus, and then forwarded to a management system.

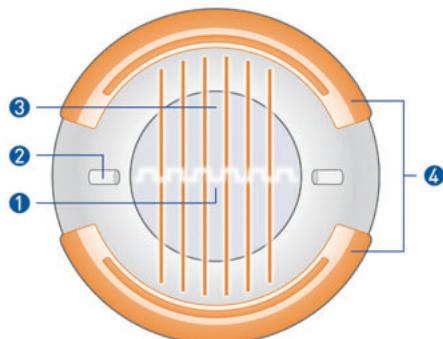


## Design and performance

Electromagnetic water meters have many important advantages over their mechanical counterparts: outstanding long-term stability, maximum process reliability, no maintenance – to name just a few. As a result, OPTIFLUX 2000 can deliver precise and reliable measurements for many years.

Yet OPTIFLUX 2000 can do a whole lot more. The water meter has extensive factory-set diagnostic functions that provide continuous self-diagnosis in accordance with the applicable standards such as OIML R-49, EN 14154, ISO 4064 and MI-001.

Converter operation is also monitored continuously, as are the sensor electrodes, the flow profile and electronic functions. Malfunctions and irregularities are detected and immediately displayed on the high-contrast, high-resolution display.



- ① Voltage (induced voltage proportional to flow)
- ② Electrodes
- ③ Magnetic field
- ④ Field coils

## Operating principle

An electrically conductive fluid flows inside an electrically insulating pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage  $U$  is generated:

$$U = v * k * B * D, \text{ in which:}$$

$v$  = mean flow velocity

$k$  = factor correcting for geometry

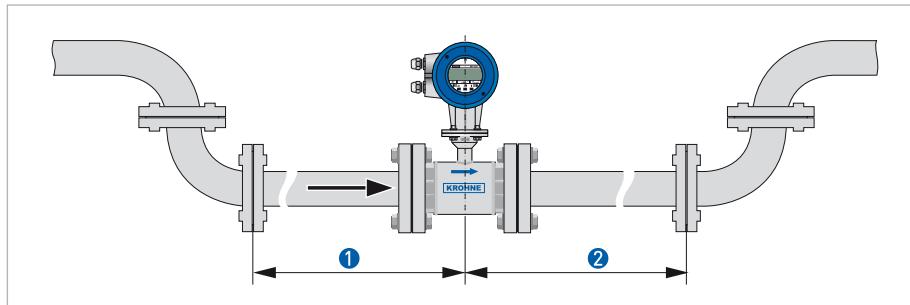
$B$  = magnetic field strength

$D$  = inner diameter of flow meter

The signal voltage  $U$  is picked off by electrodes and is proportional to the main flow velocity  $v$  and thus the flow rate  $q$ . The signal voltage is quite small (typically 1 mV at  $v = 3 \text{ m/s}$  (10 ft/s) and field coil power of 1 W). Finally, a signal converter is used to amplify the signal voltage, filter it (separate from noise) and convert it into signals for totalising, recording and output processing.

## Technical data

### Installation conditions



- ① ≥ 5DN
- ② ≥ 2DN

Further installation conditions can be found in the Quick Start document.

Nominal diameter	VN14	VN15	VN16
ASME [inch]	1" 1 1/4" 1 1/2"	4" 5" 6"	8" 10" 12"
DN [mm]	25 32 40 50 65 80 3"	100 125 150 200 250 300 350	16" 20" 24" 30" 36" 40" 48"

### Nominal flange pressure

EN 1092-1 - PN 40	1"	4"	8"	12"	16"	20"	24"	28"	32"	36"	40"	48"	56"	64"	72"	80"
EN 1092-1 - PN 25	32	65	125	250	350	500	600	700	800	900	1000	1200	1400	1600	1800	2000
EN 1092-1 - PN 16	40	80	150	300	400	450	500	600	700	800	900	1000	1200	1400	1600	1800
EN 1092-1 - PN 10	50	100	200	300	400	450	500	600	700	800	900	1000	1200	1400	1600	1800
EN 1092-1 - PN 6	65	125	250	350	450	500	600	700	800	900	1000	1200	1400	1600	1800	2000
ISO insertion length	80	150	300	400	450	500	600	700	800	900	1000	1200	1400	1600	1800	2000
ASME B16.5 - 150 lbs RF	125	250	350	450	500	600	700	800	900	1000	1200	1400	1600	1800	2000	2200
ASME B16.5 - 300 lbs RF	150	300	450	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800
ASME B16.5 - 600 lbs RF	175	350	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800
ASME B16.5 - 900 lbs RF	200	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800
ASME B16.5 - 1500 lbs RF	225	450	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900
AWWA - class B or D FF	250	500	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
JIS 10 K	275	550	750	850	950	1050	1150	1250	1350	1450	1550	1650	1750	1850	1950	2050
JIS 20 K	300	600	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100
Larger than DN 2000 / ASME 80" on request																
AWWA flanges, DN 700 - 1000 / ASME 28" - 40" ≤ 10 bar																
AWWA flanges, DN 1200 - 2000 / ASME 48" - 80" ≤ 6 bar																

Nominal diameter	VN14	VN15	VN16
ASME [inch]	25 1" 32 1 1/4" 40 1 1/2"	50 2" 65 2 1/2"	80 3" 100 4" 125 5" 150 6"
DN [mm]	200 8" 250 10" 300 12" 350 14" 400 16" 450 18" 500 20" 600 24" 700 28" 800 32" 900 36" 1000 40" 1200 48" 1400 56" 1600 64" 1800 72" 2000 80"		

### Liner

Polypropylene																
Hardrubber																

See pressure and temperature limits for various liners

### Electrodes

Hastelloy C4																
Stainless steel 1,4571 (AISI 316 Ti)																
Titanium																

### Grounding rings

Hastelloy C4																
Stainless steel 1,4571 (AISI 316 Ti)																
Titanium																

### Flanges

Steel 1.0460 (C 22,8 )																
Steel 1.0038 ( RSt37-2)																
Stainless steel 1.4404 (AISI 316 L)																
Stainless steel 1.4571 (AISI 316 Ti)																

### Materials

Measuring tube - austenitic stainless steel																
Housing (polyurethane coated) sheet steel																
Housing stainless steel																
Die-cast aluminium connection box (polyurethane coated)																
Stainless steel connection box																
	Other materials on request															

Nominal diameter	VN14	VN15	VN16
ASME [inch]	25 1" 32 1 1/4" 40 1 1/2"	50 2" 65 2 1/2"	80 3" 100 4" 125 5" 150 6"
DN [mm]	200 8" 250 10" 300 12" 350 14" 400 16" 450 18" 500 20" 600 24" 700 28" 800 32" 900 36" 1000 40" 1200 48" 1400 56" 1600 64" 1800 72" 2000 80"		

## Protection category

IP 66 / 67 eq. NEMA 4/4X / 6	<span style="background-color: #003366; color: white; display: inline-block; width: 150px; height: 15px;"></span>
IP 68 field eq. NEMA 6P	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
IP 68 factory eq. NEMA 6P	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>

## Approvals

Non-Ex	<span style="background-color: #003366; color: white; display: inline-block; width: 150px; height: 15px;"></span>
EEx zone 1 / 2	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
FM - class I div. 2	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
CSA - GP	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
CSA - class I div. 2	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
SAA - Aus Ex zone 2	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
TIIS - zone 2	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
	Please note the approvals are for flow sensors only.

## Versions

Compact + IFC 300 C	<span style="background-color: #003366; color: white; display: inline-block; width: 150px; height: 15px;"></span>
Separate + IFC 300 F, R, W	<span style="background-color: #003366; color: white; display: inline-block; width: 150px; height: 15px;"></span>
Compact + IFC 010 C	<span style="background-color: #666666; display: inline-block; width: 150px; height: 15px;"></span>
Separate + IFC 010 W	<span style="background-color: #003366; color: white; display: inline-block; width: 150px; height: 15px;"></span>

## Electrical conductivity

Min. conductivity	min. 20 µS/cm
-------------------	---------------

standard  optional  on request

## Measuring accuracy

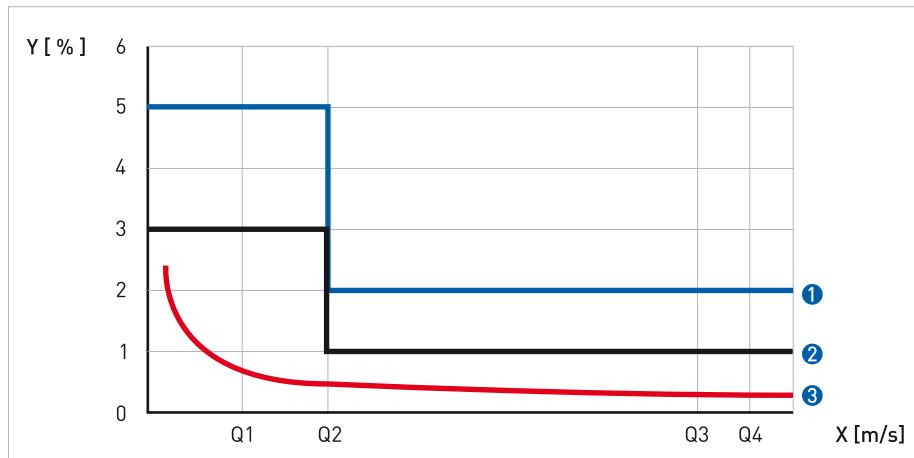


Figure 4-1: X (Flow velocity [m/s]); Y (Inaccuracy [%])

- ① Demands according to EN 14154 OIML R-49 class 2
- ② Demands according to EN 14154 OIML R-49 class 1
- ③ OPTIFLUX 2000

## Temperature range

	Process [°C]		Ambient [°C]	
	min.	max.	min.	max.

## Hardrubber

Separate flow sensor (OPTIFLUX 2000 F)	-5	80	-40	65
Compact with IFC 300 (OPTIFLUX 2300 C)	-5	80	-40	65
Compact with IFC 010 (OPTIFLUX 2010 C)	-5	80	-25	60

## Polypropylene

Separate flow sensor (OPTIFLUX 2000 F)	-5	90	-40	65
Compact with IFC 300 (OPTIFLUX 2300 C)	-5	90	-40	65
Compact with IFC 010 (OPTIFLUX 2010 C)	-5	90	-25	60
* Polypropylene available for DN 25 - 150				

	Process [°F]		Ambient [°F]	
	min.	max.	min.	max.

## Hardrubber

Separate flow sensor (OPTIFLUX 2000 F)	23	176	-40	149
Compact with IFC 300 (OPTIFLUX 2300 C)	23	176	-40	149
Compact with IFC 010 (OPTIFLUX 2010 C)	23	176	-13	140

## Polypropylene

Separate flow sensor (OPTIFLUX 2000 F)	23	194	-40	149
Compact with IFC 300 (OPTIFLUX 2300 C)	23	194	-40	149
Compact with IFC 010 (OPTIFLUX 2010 C)	23	194	-13	140
* Polypropylene available for ASME 1" - 6"				

## Metrological performance

DN [mm]	Q1	Q2	Q3 [m <sup>3</sup> /hr]	R	Q4
	(Q3 / R)	(Q1 * 1,6)		(Q3 / Q1)	(Q3 * 1,25)
	[m <sup>3</sup> /hr]	[m <sup>3</sup> /hr]			[m <sup>3</sup> /hr]
25	0,04	0,064	16	400	20
32...40	0,063	0,1	25	400	31,3
50	0,1	0,16	40	400	50
65	0,16	0,25	100	630	125
80	0,25	0,41	160	630	200
100	0,4	0,63	250	630	313
125...150	0,63	1,02	400	630	500
200	1	1,6	1000	1000	1250
250	1,6	2,56	1600	1000	2000
300	2,5	4	2500	1000	3125
350	5	8	2500	500	3125
400...450	8	12,8	4000	500	5000
500...600	12,6	20,2	6300	500	7875
650...750	20	32	10000	500	12500
800...950	32	51,2	16000	500	20000
1000...1200	50	80	25000	500	31250
1300...1500	80	128	40000	500	50000
1600...1700	100	160	40000	400	50000
1800...2100	160	256	40000	250	50000
2200...2500	250	400	40000	160	50000
2600...3000	400	640	40000	100	50000

## Vacuum load

Liner	Diameter	Minimum operating pressure absolute in mbar (abs) at process temperature			
		[mm]	20°C	40°C	60°C
Polypropylene	DN25...150	250	250	400	400
Hardrubber	DN200...300	250	250	400	400
	DN350...1000	500	500	600	600
	DN1200...3000	600	600	750	750

Liner	Diameter	Minimum operating pressure absolute in psia at process temperature			
		[inch]	68°F	104°F	140°F
Polypropylene	1...6"	3.6	3.6	5.8	5.8
Hardrubber	8...12"	3.6	3.6	5.8	5.8
	14...40"	7.3	7.3	8.7	8.7
	48...120"	8.7	8.7	10.9	10.9

## Dimensions and Weights

Nominal size		Dimensions [mm]							Approx. weight
DN	PN	L		H	W	T			Approx. weight
[mm]	[bar]	DIN	ISO			box	010	300	

### DN25...150

25	40	150	200	140	115	218	245	297	5
32	40	150	200	157	140	235	262	314	6
40	40	150	200	166	150	244	271	323	7
50	40	200	200	186	165	264	291	343	11
65	16	200	200	200	185	278	305	357	9
80	40	200	200	209	200	287	314	366	14
100	16	250	250	237	220	315	342	394	15
125	16	250	250	266	250	344	371	423	19
150	16	300	300	300	285	378	405	457	27

### DN200...600

200	10	350	350	361	340	439	466	518	34
250	10	400	450	408	395	486	513	565	48
300	10	500	500	458	445	536	563	615	58
350	10	500	550	510	505	588	615	667	78
400	10	600	600	568	565	646	673	725	101
450	10	600	-	618	615	696	723	775	111
500	10	600	-	671	670	749	776	828	130
600	10	600	-	781	780	859	886	938	165

### DN700...2000

700	10	700	-	898	895	976	1003	1055	248
800	10	800	-	1012	1015	1090	1117	1169	331
900	10	900	-	1114	1115	1192	1219	1271	430
1000	10	1000	-	1225	1230	1303	1330	1382	507
1200	6	1200	-	1417	1405	1495	-	1574	555
1400	6	1400	-	1619	1630	1697	-	1776	765
1600	6	1600	-	1819	1830	1897	-	1976	1035
1800	6	1800	-	2027	2045	2105	-	2184	1470
2000	6	2000	-	2259	2265	2337	-	2416	1860

Nominal size		Dimensions 150lbs [inch]						Approx. weight	
ASME	PN	L	H	W	T				
[inch]	[psi]				box	010	300		

**DN1" ... 6"**

1"	284	5,91	5,39	4,25	8,46	9,53	11,57	18
1 1/2"	284	5,91	6,1	5	9,17	10,24	12,28	22
2"	284	7,87	7,05	5,98	10,12	11,18	13,23	29
3"	284	7,87	8,03	7,5	11,1	12,17	14,21	37
4"	284	9,84	9,49	9	12,56	13,62	15,67	51
5"	284	9,84	10,55	10	13,62	14,69	16,73	60
6"	284	11,81	11,69	11	14,76	15,83	17,87	75

**DN8" ... 24"**

8"	284	13,78	14,25	13,5	17,32	18,39	20,43	95
10"	284	15,75	16,3	16	19,37	20,43	22,48	143
12"	284	19,69	18,78	19	21,85	22,91	24,96	207
14"	284	27,56	20,67	21	23,74	24,8	26,85	284
16"	284	31,5	22,95	23,5	26,02	27,09	29,13	364
18"	284	31,5	24,72	25	27,8	28,86	30,91	410
20"	284	31,5	26,97	27,5	30,04	31,1	33,15	492
24"	284	31,5	31,38	32	34,45	35,51	37,56	675
		Pressures are applicable at 20 °C (68 °F).						
		For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24")						

Nominal size		Dimensions 150lbs [mm]						Approx. weight	
ASME	PN	L	H	W	T				
[inch]	[psi]				box	010	300		

## DN1" ... 6"

1"	284	150	137	108	215	242	294	8
1 1/2"	284	150	155	127	233	260	312	10
2"	284	200	179	152	257	284	336	13
3"	284	200	204	190,5	282	309	361	17
4"	284	250	241	228,6	319	346	398	23
5"	284	250	268	254	346	373	425	27
6"	284	300	297	279,4	375	402	454	34

## DN8" ... 24"

8"	284	350	362	342,9	440	467	519	43
10"	284	400	414	406,4	492	519	571	65
12"	284	500	477	482,6	555	582	634	94
14"	284	700	525	533,4	603	630	682	129
16"	284	800	583	596,9	661	688	740	165
18"	284	800	628	635	706	733	785	186
20"	284	800	685	698,5	763	790	842	223
24"	284	800	797	812,8	875	902	954	306
		Pressures are applicable at 20 °C (68 °F).						
		For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24")						

Nominal size		Dimensions 300lbs [inch]						Approx. Weight	
ASME	PN	L	H	W	T				
[inch]	[psi]				box	010	300		

**DN1" ... 6"**

1"	741	5,91	5,71	4,87	8,78	9,84	11,89	18
1 1/2"	741	7,87	6,65	6,13	9,72	10,79	12,83	20
2"	741	9,84	7,32	6,5	10,39	11,46	13,5	29
3"	741	9,84	8,43	8,25	11,5	12,56	14,61	37
4"	741	11,81	10	10	13,07	14,13	16,18	51
6"	741	12,6	12,44	12,5	15,51	16,57	18,62	79

**DN8" ... 24"**

8"	741	15,75	15,04	15	18,11	19,17	21,22	157
10"	741	19,69	17,05	17,5	20,12	21,18	23,23	247
12"	741	23,62	20	20,5	23,07	24,13	26,18	375
14"	741	27,56	21,65	23	24,72	25,79	27,83	474
16"	741	31,5	23,98	25,5	27,05	28,11	30,16	639
20"	741	31,5	28,46	30,5	31,54	32,6	34,65	937
24"	741	31,5	33,39	36	36,46	37,52	39,57	1345
		Pressures are applicable at 20 °C (68 °F).						
		For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24")						

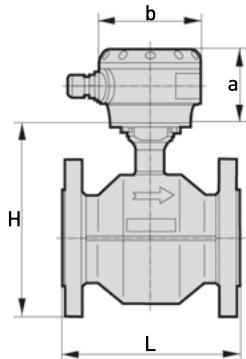
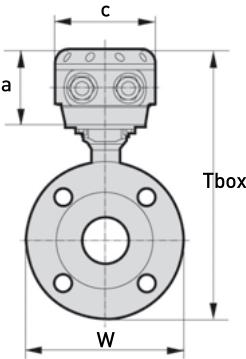
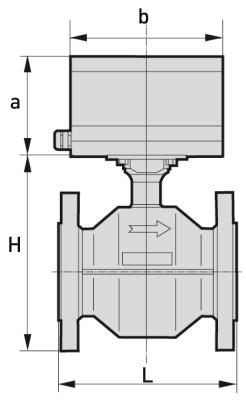
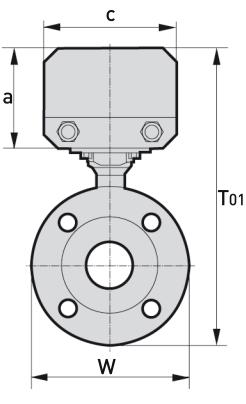
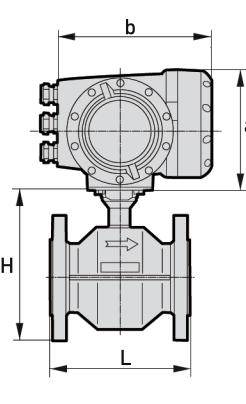
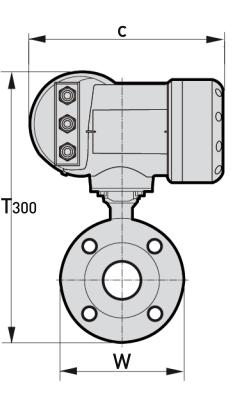
Nominal size		Dimensions 300lbs [mm]						Approx. weight	
ASME	PN	L	H	W	T				
[inch]	[psi]				box	010	300		

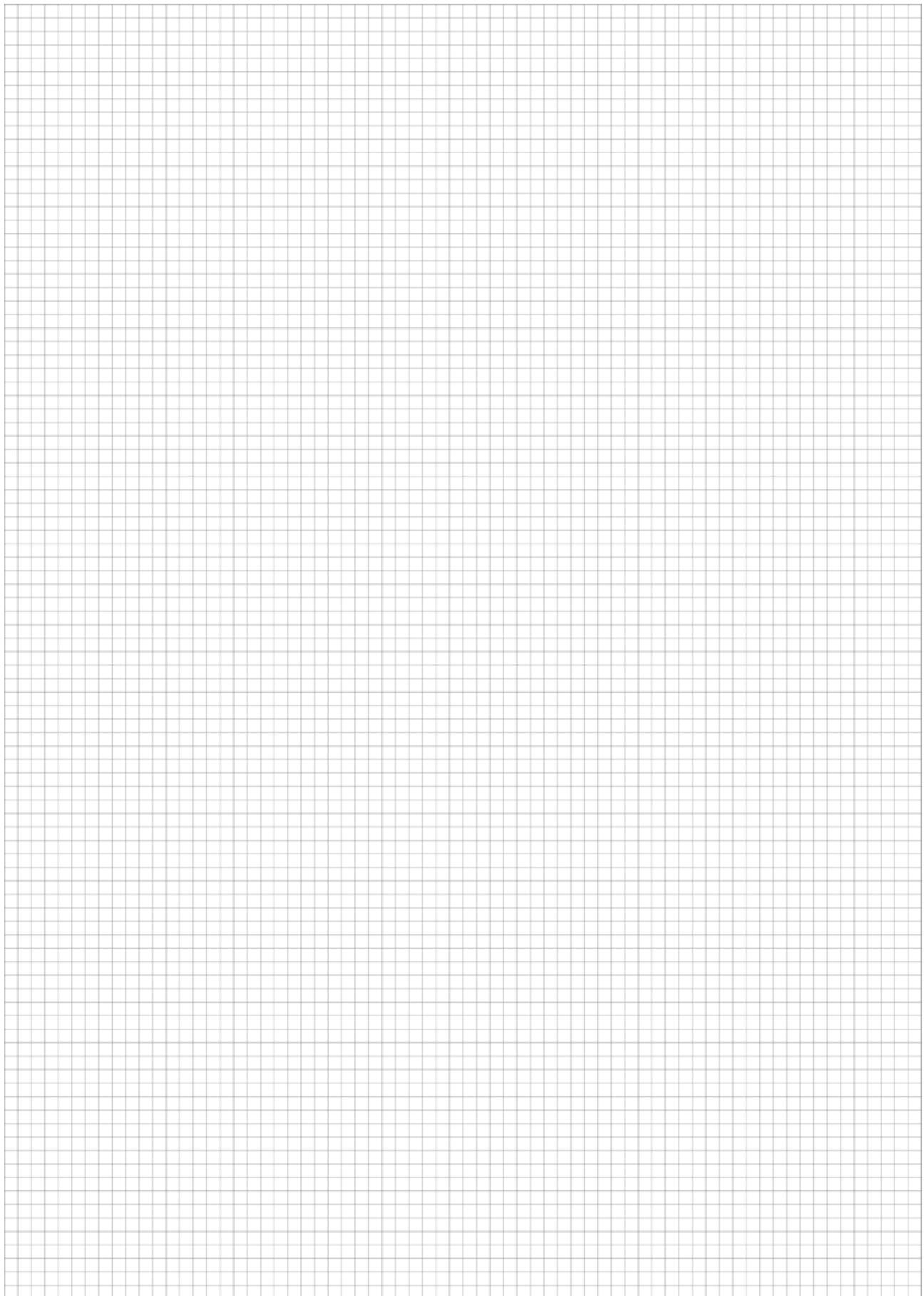
## DN1" ... 6"

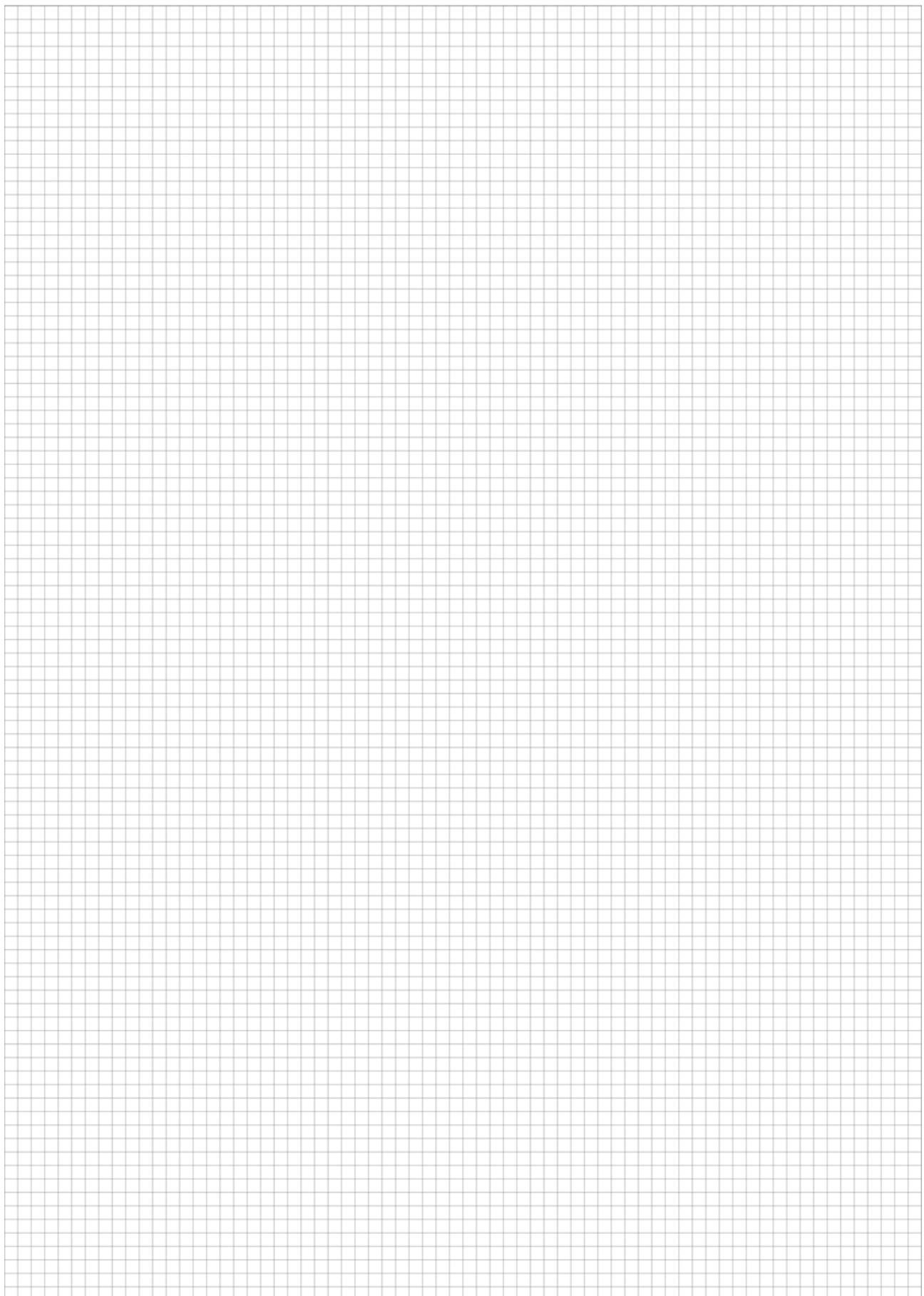
1"	741	150	145	123,8	223	250	302	8
1 1/2"	741	200	169	155,6	247	274	326	9
2"	741	250	186	165,1	264	291	343	13
3"	741	250	214	209,6	292	319	371	17
4"	741	300	254	254	332	359	411	23
6"	741	320	316	317,5	394	421	473	36

## DN8" ... 24"

8"	741	400	382	381	460	487	539	71
10"	741	500	433	444,5	511	538	590	112
12"	741	600	508	520,7	586	613	665	170
14"	741	700	550	584,2	628	655	707	215
16"	741	800	609	647,7	687	714	766	290
20"	741	800	723	774,7	801	828	880	425
24"	741	800	848	914,4	926	953	1005	610
		Pressures are applicable at 20 °C (68 °F).						
		For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24")						

<p><b>Frontview OPTIFLUX 2000 F</b></p> 	<p><b>Sideview OPTIFLUX 2000 F</b></p> 
<p>a = 77 mm / 3,1" b = 111 mm / 4,4"</p>	<p>a = 77 mm / 3,1" c = 106 mm / 4,2"</p>
<p><b>Frontview OPTIFLUX 2010 C</b></p> 	<p><b>Sideview OPTIFLUX 2010 C</b></p> 
<p>a = 105 mm / 4,2 " b = 160 mm / 6,3"</p>	<p>a = 105 mm / 4,2" c = 140mm / 5,5"</p>
<p><b>Frontview OPTIFLUX 2300 C</b></p> 	<p><b>Sideview OPTIFLUX 2300 C</b></p> 
<p>a = 155 mm / 6,1" b = 202 mm / 7,8"</p>	<p>c = 260 mm / 10,2"</p>





## KROHNE Product Overview

- Electromagnetic flowmeters
- Variable area flowmeters
- Mass flowmeters
- Ultrasonic flowmeters
- Vortex flowmeters
- Flow controllers
- Level measuring instruments
- Pressure gauges
- Temperature measuring instruments
- Water solutions & analysis
- Oil and gas turnkey solutions

## Addresses:

### Germany

#### Northern sales office

KROHNE Messtechnik GmbH & Co. KG  
Bremer Str. 133  
D-21073 Hamburg  
Phone:+49 (0)40 767 3340  
Fax:+49 (0)40 767 33412  
nord@krohne.de  
ZIP code: 10000 - 29999, 49000 - 49999

#### Western and middle sales office

KROHNE Messtechnik GmbH & Co. KG  
Ludwig-Krohne-Straße  
D-47058 Duisburg  
Phone:+49 (0)203 301 416  
Fax:+49 (0)203 301 10416  
west@krohne.de  
ZIP code: 30000 - 34999, 37000 -  
48000, 50000 - 53999, 57000 - 59999,  
98000 - 99999

#### Southern sales office

KROHNE Messtechnik GmbH & Co. KG  
Landsberger Str. 392  
D-81241 Munich  
Phone:+49 (0)89 121 5620  
Fax:+49 (0)89 129 6190  
sued@krohne.de  
ZIP code: 0 - 9999, 80000 - 89999,  
90000 - 97999

#### Southwestern sales office

KROHNE Messtechnik GmbH & Co. KG  
Rüdesheimer Str. 40  
D-65229 Hochheim/Main  
Phone: +49(0)6146) 827 30  
Fax:+49 (0)6146 827 312  
rhein-main@krohne.de  
ZIP code: 35000 - 36999, 54000 -  
56999, 60000 - 79999

#### Instrumentation and control equipment catalog

TABLAR Messtechnik GmbH  
Ludwig-Krohne-Straße 5  
D-47058 Duisburg  
Phone:+49 (0)2 03 305 880  
Fax:+49 (0)2 03 305 8888  
kontakt@tablар.de www.tablar.de

### KROHNE sales companies

### International

#### Australia

KROHNE Australia Pty Ltd  
Quantum Business Park 10/287  
Victoria Rd Rydalmerre NSW 2116  
Phone: +61 2 8846 1700  
Fax: +61 2 8846 1755  
krohne@krohne.com.au

#### Austria

KROHNE Gesellschaft m.b.H.  
Modecenterstraße 14  
A-1030 Vienna  
Phone:+43 (0)1/203 45 32  
Fax:+43 (0)1/203 45 32 99  
info@krohne.at

#### Belgium

KROHNE Belgium N.V.  
Brusselstraat 320

B-1702 Groot Bijgaarden  
Phone:+32 (0)2 4 66 00 10

Fax:+32 (0)2 4 66 08 00

krohne@krohne.be

#### Brazil

KROHNE Conaut Controles

Automaticos Ltda.

Estrada Das Águas Espraiadas, 230

C.P. 56 06835 - 080 EMBU - SP

Phone:+55 (011)4785-2700

Fax:+55 (011) 4785-2768

conaut@conaut.com.br

#### China

KROHNE Measurement Instruments

(Shanghai) Co. Ltd., [KMIC]

Room 1501

1033 Zhaqiaobang Road

Shanghai 200030

Phone: +86 21 6487 9611

Fax:+86 21 6438 7110

info@krohne-asia.com

#### Czech Republic

Krohne CZ, spol. s r.o.

Sobiskická 156

63800 Brno

Phone: +420 (0)545.242 627

Fax: +420 (0)545 220 093

brno@krohne.cz

#### France

KROHNE S.A.S.

Les Ors BP 98

F-26103 ROMANS Cedex

Phone:+33 (0)4 75 05 44 00

Fax:+33 (0)4 75 05 00 48

info@krohne.fr

#### Great Britain

KROHNE Ltd.  
Rutherford Drive  
Park Farm Industrial Estate  
Wellingborough  
Northants NN8 6AE  
Phone:+44 (0)19 33 408 500  
Fax:+44 (0)19 33 408 501  
info@krohne.co.uk

#### CIS

Kanex KROHNE Engineering AG  
Business-Centre Planeta  
Office 404 ul.  
Marxistskaja 3  
109147 Moscow/Russia  
Phone:+7 (0)95 911 7165  
Fax:+7 (0)95 742 8873

#### India

Krohne Marshall Ltd.  
A-34/35, M.I.D.C. Industrial Area,  
H-Block  
Pimpri Poona 411018  
Phone:+91 (0)20 744 2020  
Fax:+91 (0)20 744 2020  
pcu@vsnl.net

#### Iran

KROHNE Liaison Office  
North Sohrevardi Ave. 26,  
Sarmad St., Apt. #9

Tehran 15539

Phone: +9821 8874 5973

Fax: +9821 8850 1268

krohne@krohneiran.com

#### Italy

KROHNE Italia Srl.  
Via V. Monti 75  
I-20145 Milan  
Phone:+39 02 4300 6661

Fax:+39 02 4300 6666

info@krohne.it

#### Korea

KROHNE Korea  
Room 508 Miwon Bldg 43  
Yoido-Dong Youngdeungpo-Ku  
Seoul, Korea  
Phone: 00-82-2-782-1900

Fax: 00-82-2-780-1749

mail@krohne.co.kr

#### Netherlands

KROHNE Nederland B.V.  
Kerkeplaat 14  
NL-3313 LC Dordrecht

Phone:+31 (0)78 630 6200

Fax:+31 (0)78 630 6405

Service Direct: +31 (0)78 630 6222

info@krohne.nl

#### Norway

KROHNE Norway A.S.  
Ekholteien 114  
NO-1521 Moss  
Phone:+47 (0)69 264 860  
Fax:+47 (0)69 267 333  
postmaster@krohne.no

#### Poland

KROHNE Polska Sp.z.o.o.  
ul. Stary Rynek Oliwski 8a  
80-324 Gdańsk  
Phone: +48 (0)58 520 9211  
Fax:+48 (0)58 520 9212  
info@krohne.pl

#### Switzerland

KROHNE AG  
Uferstr. 90

CH-4019 Basel

Phone:+41 (0)61 638 30 30

Fax:+41 (0)61 638 30 40

info@krohne.ch

#### Singapore

Tokyo Keiso - KROHNE (Singapore)  
Pte. Ltd.  
14, International Business Park,  
Jurong East

Chiyoda Building, #01-01/02

Singapore 609922

Phone: (65) 6567 4548

Fax : (65) 6567 9874

tks@tokyokeiso-krohne.com.sg

#### Republic of South Africa

KROHNE Pty. Ltd.  
Bushbuck Close  
Corporate Park South  
Midrand, Gauteng  
P.O. Box 2069  
Midrand, 1685  
Tel.: +27 (0)11 314 1391  
Fax: +27 (0)11 314 1681  
midrand@krohne.co.za

#### Spain

I.I. KROHNE IBERIA, S.r.l.  
Poligono Industrial Nilo  
Calle Brasil, nº. 5  
28806 Alcalá de Henares Madrid  
Phone: +34 (0)91 883 2152  
Fax: +34 (0)91 883 4854  
krohne@krohne.es

#### USA

KROHNE, Inc.  
7 Dearborn Road  
Peabody, MA 01960  
Phone: +1 (800) FLOWING  
Phone: +1 (978) 535 6060 (in MA)  
info@krohne.com

### Representatives

Algeria  
Argentina  
Cameroon  
Canada  
Chile  
Columbia  
Croatia  
Denmark  
Ecuador  
Egypt  
Finland  
Gabon  
Ghana  
Greece  
Hong Kong  
Hungary  
Indonesia  
Iran  
Ireland  
Israel  
Ivory Coast  
Japan  
Jordan  
Kuwait  
Libya  
Lithuania  
Malaysia  
Mauritius  
Mexico  
Morocco  
New Zealand  
Peru  
Portugal  
Romania  
Saudi Arabia  
Senegal  
Slovakia  
Slovenia  
Sweden  
Taiwan  
Thailand  
Tunisia  
Turkey  
Venezuela  
Yugoslavia

### Other countries

KROHNE Messtechnik GmbH & Co. KG  
Ludwig-Krohne-Str. 5  
D-47058 Duisburg  
Phone:+49 (0)203 301 0  
Fax:+49 (0)203 301 389  
export@krohne.de